



BY JOHNSON CONTROLS

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SERVICE PARTS LIST

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Service Parts List

RXF

ROTARY SCREW COMPRESSOR UNITS

WITH

QUANTUM™ LX CONTROL

MODELS: RXF 12 through 101

HOW TO USE SERVICE PARTS LIST

This Service Parts List is for redesigned Frick RXF, Rotary Screw Compressor Units, Models 12—101 built after September 2006. Units built with special options, modifications, or conversions are not taken into consideration.

This Service Parts List provides identification for detail parts by Figure and Index Number, Item Number and Description. To determine correct replacement item, locate item on Figure 1, 2, etc., note index number, refer to corresponding index number in parts list for item number and description. Quantity per assembly is located in QTY. column. Unit of measure is always “each” unless specified otherwise in Quantity column. When Ref. is in QTY. column, this means that the Item Number is for information only and is not necessarily a service replacement part. Contact Baltimore Parts Center for more information. REV. (Revision) column tells the level of the engineering drawing used here. The P & I REF. column gives the number of the item as shown on the Piping and Instrumentation drawing.

The Numerical Parts List can be used to locate a specific item in the Service Parts List. Look for the part by Frick Item Number and it will refer you to the Figure and Index Number where it is located.

Abbreviations found in this manual include:

| | | | |
|-----------|-------------|------------|-------------------------|
| A/R | As Required | SW | Socket Weld |
| HW | Hand Wheel | TSOC..... | Thermosyphon Oil Cooler |
| Ref..... | Reference | WIL | Weld-In-Line |
| SC | Seal Cap | WCOO | Water Cooled Oil Cooler |

The **Unit Data Plate** listing model/serial number etc., is attached to the rear motor mounting bracket, when facing the motor end opposite the coupling.

NOTE: PLEASE PROVIDE FRICK ORDER NUMBER, UNIT MODEL NUMBER, AND UNIT SERIAL NUMBER WHEN REQUESTING A QUOTATION OR PLACING AN ORDER. FAILURE TO INCLUDE THIS INFORMATION MAY DELAY PROCESSING OF YOUR REQUEST.

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RECOMMENDED SPARE PARTS - CURRENT STANDARD DESIGN

| DESCRIPTION | QTY. | MODEL | ITEM NUMBER |
|--|-------------|--------------|--------------------|
| UNIT: | | | |
| Sensor, Temperature Probe only | 1 | ALL | 639A0151H01 |
| Transducer, Pressure, 0—200 PSIA | 1 | ALL | 913A0146H01 |
| Transducer, Pressure, 0—500 PSIA | 1 | ALL | 913A0146H02 |
| Linear Transmitter, Short Stroke | 1 | ALL | 534C1552H01 |
| Valve, Solenoid, Yuken 120/60 & 110/50 | 1 | 12—50 | 951A0114H01 |
| Valve, Solenoid, Yuken 240/60, 240/50, & 220/50 | 1 | 12—50 | 951A0114H02 |
| Coil for 951A0114H01 Above | 2 | 12—50 | 951A0114H05 |
| Coil for 951A0114H02 Above | 1 | 12—50 | 951A0114H06 |
| Valve, Solenoid, Danfoss 120/60 w/DIN | 1 | ALL | 951A0115G01 |
| Valve, Solenoid, Danfoss 240/60 w/DIN | 1 | ALL | 951A0115G02 |
| Coil for 951A0115G01 Above | 1 | ALL | 950A0293H02 |
| Coil for 951A0115G02 Above | 1 | ALL | 950A0293H01 |
| Valve, Solenoid, Vickers 120/60 & 110/50 | 1 | 58—101 | 951A0092H01 |
| Valve, Solenoid, Vickers 240/60 & 220/50 | 1 | 58—101 | 951A0092H02 |
| Coil for 951A0092H01 Above | 1 | 58—101 | 951A0092H04 |
| Coil for 951A0092H02 Above | 1 | 58—101 | 951A0092H05 |
| Heater, Oil, 500W , 120V | 1 | ALL | 913A0047H01 |
| Heater, Oil, 1000W , 120V | 1 | ALL | 913A0047H02 |
| Oil Level Sensor less well | 1 | ALL | 913A0123H11 |
| Filter, Coalescing, DeMistifier™ | 1 | 12—19 | 531B0099H03 |
| Filter, Coalescing, DeMistifier™ | 1 | 24—50 | 531B0099H02 |
| Filter, Coalescing, DeMistifier™ | 1 | 58—68 | 531B0099H01 |
| Filter, Coalescing, DeMistifier™ | 2 | 58—101 | 531B0099H01 |
| Gasket, Separator Access Cover | 1 | 12—19 | 959A0090H02 |
| Gasket, Separator Access Cover | 1 | 24—50 | 959A0090H05 |
| Gasket, Separator Manway | 1 | 58 & 68 | 531A0105H03 |
| Gasket, Separator Manway | 1 | 85 & 101 | 531A0105H04 |
| Cartridge, Oil Filter, SuperFilter™ II | 1 | 12—50 | 535A0354H02 |
| Element, Filter, Oil, SuperFilter™ II | 1 | 58—101 | 531A0224H02 |
| Gasket, for 531A0224H02 above | 1 | 58—101 | 959A0082H02 |
| Kit, Shaft Seal, XJF 95 | 1 | 12—19 | 111Q0043229 |
| Kit, Shaft Seal, XJF 120 | 1 | 24—50 | 534A0980G01 |
| Kit, Shaft Seal, XJF 151 | 1 | 58—101 | 534M0602G02 |

Note: This list is based on one unit. When stocking for more than one unit, the quantity should be adjusted to meet your individual requirements.

For help in identifying valves, see Shutoff Valve Identification Guide S160-800 SPL.

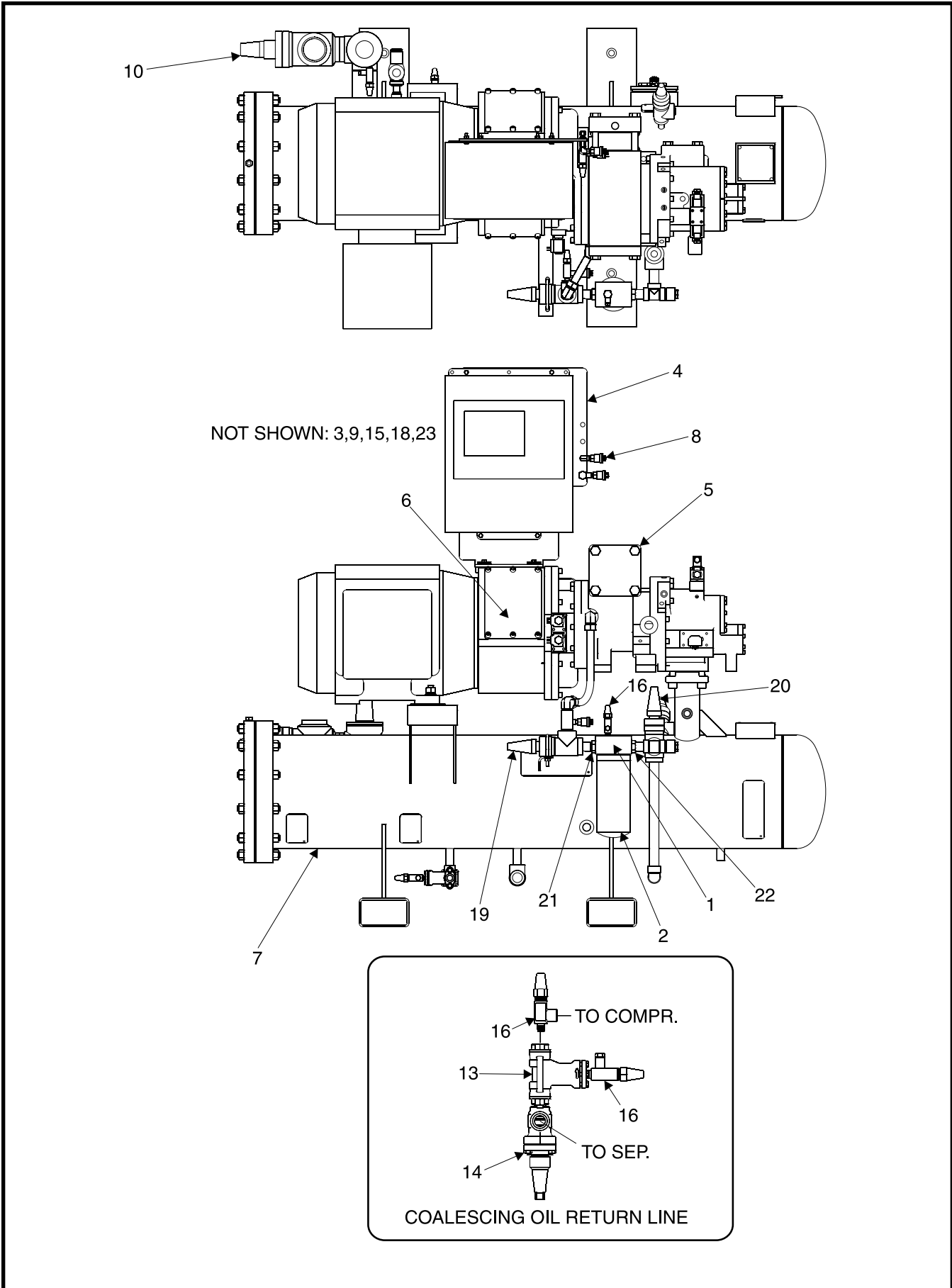


Figure 1. General Arrangement, Typical, RXF 24—50.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|--|---|--------------------------------------|------|------------|
| 1— | 535D0316 535D0315 — — — | RXF 12, R-22 & R-717, Screw Compressor Unit RXF 15 & 19, R-22 & R-717, Screw Compressor Unit RXF 24, R-22 & R-717, Screw Compressor Unit RXF 30 & 39, R-22 & R-717, Screw Compressor Unit RXF 50, R-22 & R-717, Screw Compressor Unit | Ref. Ref. Ref. Ref. Ref. | | |
| —1 | 535A0509H01 | Head, Oil Filter, 1" SAE, Current | 1 | | |
| —2 | 535A0354H02 | Cartridge, Oil Filter, 4-5/8 x 11-5/8", SuperFilter™ II ⁽¹⁾ | 1 | | |
| —3 | — | Plate Oil Cooler Piping (See Figure 7) | Ref. | | |
| —4 | — | Quantum™ LX Control ⁽²⁾ | Ref. | | |
| —5 | — | Screw Compressor (See Figure 3) | 1 | | |
| —6 | — | Drive Coupling (See Figure 16) | 1 | | |
| —7 | — | Oil Separator and Safety Relief Valve (See Figure 5) | Ref. | | |
| —8 | — | Transducer Assembly (See Figure 15) | Ref. | | |
| —9 | — | Oil Pump Piping (See Figure 9) | Ref. | | |
| —10 | — | Discharge Stop/Check Valve (See Figure 17) | Ref. | | |
| —11 | not used | | | | |
| —12 | not used | | | | |
| —13 | 720B0030H51 720B0030H21 | Strainer, 1/2" FPT (Flange Gasket 950A0019H02) ⁽³⁾ Kit, Screen w/Gasket (Gasket only 720B0055H02) ⁽³⁾ | 1 1 | | STR |
| —14 | 950A0319H01 950A0232H21 | Valve, Angle, SC, 3/4" SW x 1/2" MPT Kit, Complete Spare Parts | 1 1 | | TE |
| —15 | 639A0151G01 | Sensor, Temperature (See Figure 5) | 1 | | TE |
| —16 | 950A0292H01 | Valve, Angle, Seal Cap, 1/4" MPT x 1/4" FPT | 3 | | |
| —17 | 956A0052H01 956A0052H02 | Valve, Check, 20 psig, 3/8" (optional) Valve, Check, 45 psig, 3/8" (optional) | 1 1 | | |
| —18 | 950A0240H07 950A0241H07 950A0240H08 950A0241H08 | Valve, WIL, Angle, HW, 2-1/2" Danfoss, R-717 ⁽⁴⁾ Valve, WIL, Angle, SC, 2-1/2" Danfoss, R-22 ⁽⁴⁾ Valve, WIL, Angle, HW, 3" Danfoss, R-717 ⁽⁴⁾ Valve, WIL, Angle, SC, 3" Danfoss, R-22 ⁽⁴⁾ | 1 1 1 1 | | |
| —19 | 950A0237H03 950A0232H22 | Valve, Angle, THD, SC, 1", Danfoss Spare Parts Kit, Complete, 1" | 1 1 | | |
| —20 | 950A0233H03 950A0232H22 950A0245H03 950A0232H22 | Valve, Angle, SW, SC, 1", Danfoss Spare Parts Kit, Complete, 1" Valve, Globe, SW, SC, 1", Danfoss Spare Parts Kit, Complete, 1" | 1 1 1 1 | | |
| —21 | 944A0308H08 | Adapter, 1 5/16-12" SAE x 1-11 1/2" NPTM | 1 | | |
| —22 | 535A0356H01 | Bushing, Orifice (O-ring only 980A0012K69) | 1 | | |
| —23 | 535A0009G01 | Kit, Seal Drain (nipple, tubing, cylinder, & hardware) | 1 | | |

(1) Required for 1-2-3 Warranty.

(2) See Quantum™ LX Manual S90-020 Maintenance, Recommended Spare Parts.

(3) RFX Models 12-15.

(4) See Fig. 17 for service parts

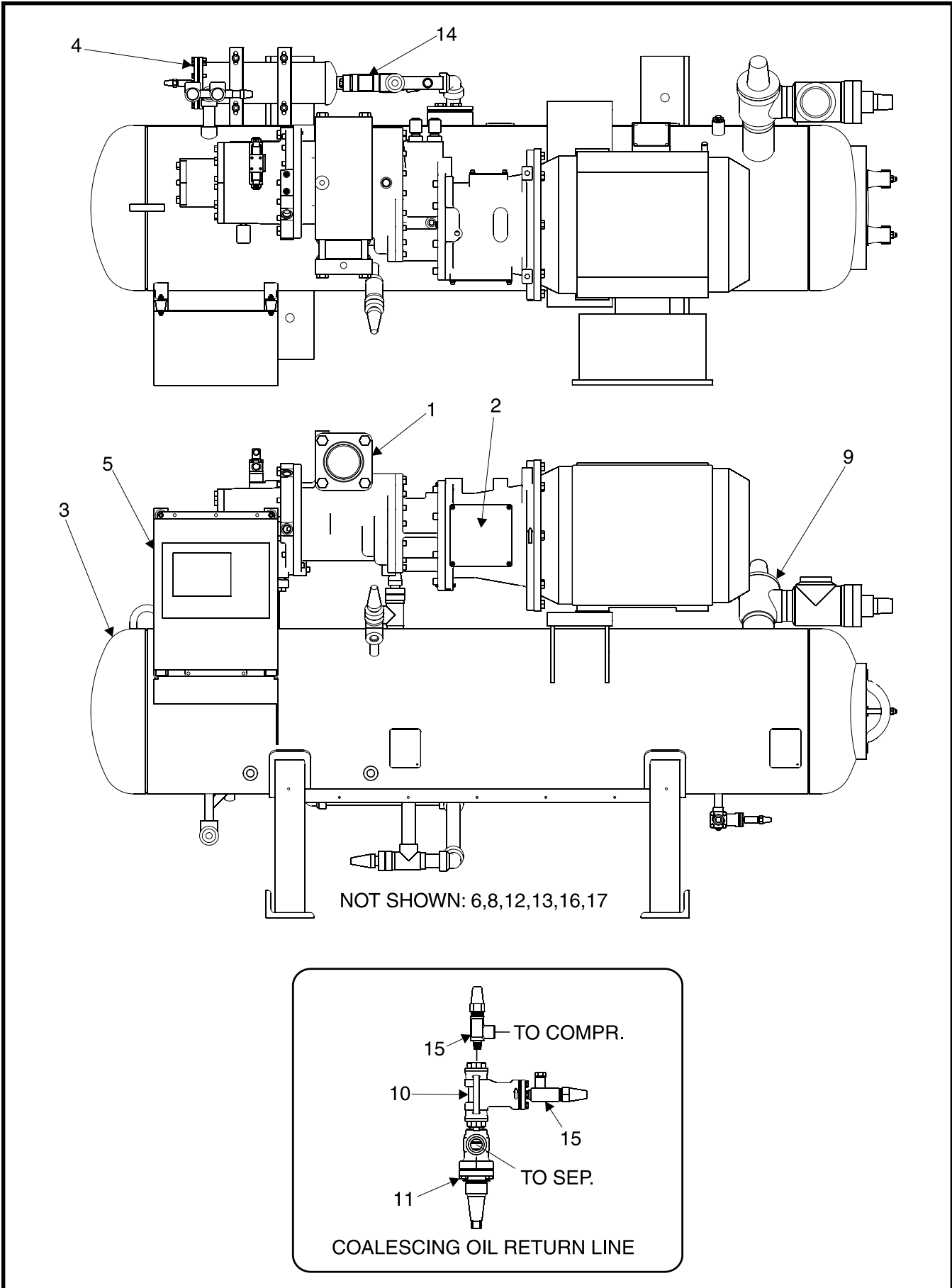


Figure 2. General Arrangement, Typical, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---|------|------|------------|
| 2— | — | RXF 58 & 68, R-22 & R-717, Screw Compressor Unit | Ref. | | |
| | — | RXF 85 & 101, R-22 & R-717, Screw Compressor Unit | Ref. | | |
| —1 | — | Screw Compressor (See Figure 4) | 1 | | |
| —2 | — | Coupling, Drive (See Figure 16) | 1 | | |
| —3 | — | Oil Separator and Safety Valve (See Figure 6) | 1 | | |
| —4 | — | Oil Filter (See Figure 12) | 1 | | |
| —5 | — | Quantum™ LX Control ⁽¹⁾ | Ref. | | |
| —6 | — | Transducer Assembly (See Figure 15) | Ref. | | |
| —7 | — | Not Used | | | |
| —8 | — | Oil Cooler Piping (See Figure 8) | Ref. | | |
| —9 | — | Discharge Stop/Check Valve ⁽³⁾ | 1 | | |
| —10 | 720B0030H05 | Strainer, FA15 | 1 | | STR |
| | 720B0030H21 | Kit, Basket w/Gasket (Gasket only 720B0055H02) | 1 | | |
| —11 | 950A0319H01 | Valve, Angle, SC, 3/4" SW x 1/2" MPT | 1 | | |
| | 950A0232H21 | Kit, Complete Spare Parts | 1 | | |
| —12 | 950A0240H09 | Valve, WIL, Angle, Handwheel, 4", Danfoss, R-717 ⁽³⁾ | 1 | | |
| | 950A0241H09 | Valve, WIL, Angle, Seal Cap, 4", Danfoss, R-22 ⁽³⁾ | 1 | | |
| | 950A0240H10 | Valve, WIL, Angle, Handwheel, 5", Danfoss, R-717 ⁽³⁾ | 1 | | |
| | 950A0241H10 | Valve, WIL, Angle, Seal Cap, 5", Danfoss, R-22 ⁽³⁾ | 1 | | |
| —13 | 639A0151G01 | Assembly, Temperature Sensor ⁽²⁾ | 4 | | TE |
| | 639A0151H01 | Sensor, Temperature, less Well ⁽²⁾ | 4 | | TE |
| —14 | 950A0233H05 | Valve, Angle, Seal Cap, 1-1/2", Danfoss | 2 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1-1/2" | 1 | | |
| —15 | 950A0292H01 | Valve, Angle, Seal Cap, 1/4" MPT x 1/4" FPT | 2 | | |
| —16 | 956A0052H01 | Valve, Check, 20 psig, 3/8" | 1 | | |
| | 956A0052H02 | Valve, Check, 45 psig, 3/8" | 1 | | |
| —17 | 535A0009G01 | Kit, Seal Drain (nipple, tubing, cylinder, & hardware) | 1 | | |

(1) See Quantum™ LX Manual S90-020 Maintenance, Recommended Spare Parts.
(2) See Figure 6.
(3) Discharge Stop/Check Valve not shown, shipped loose. See Fig. 17 for service parts.

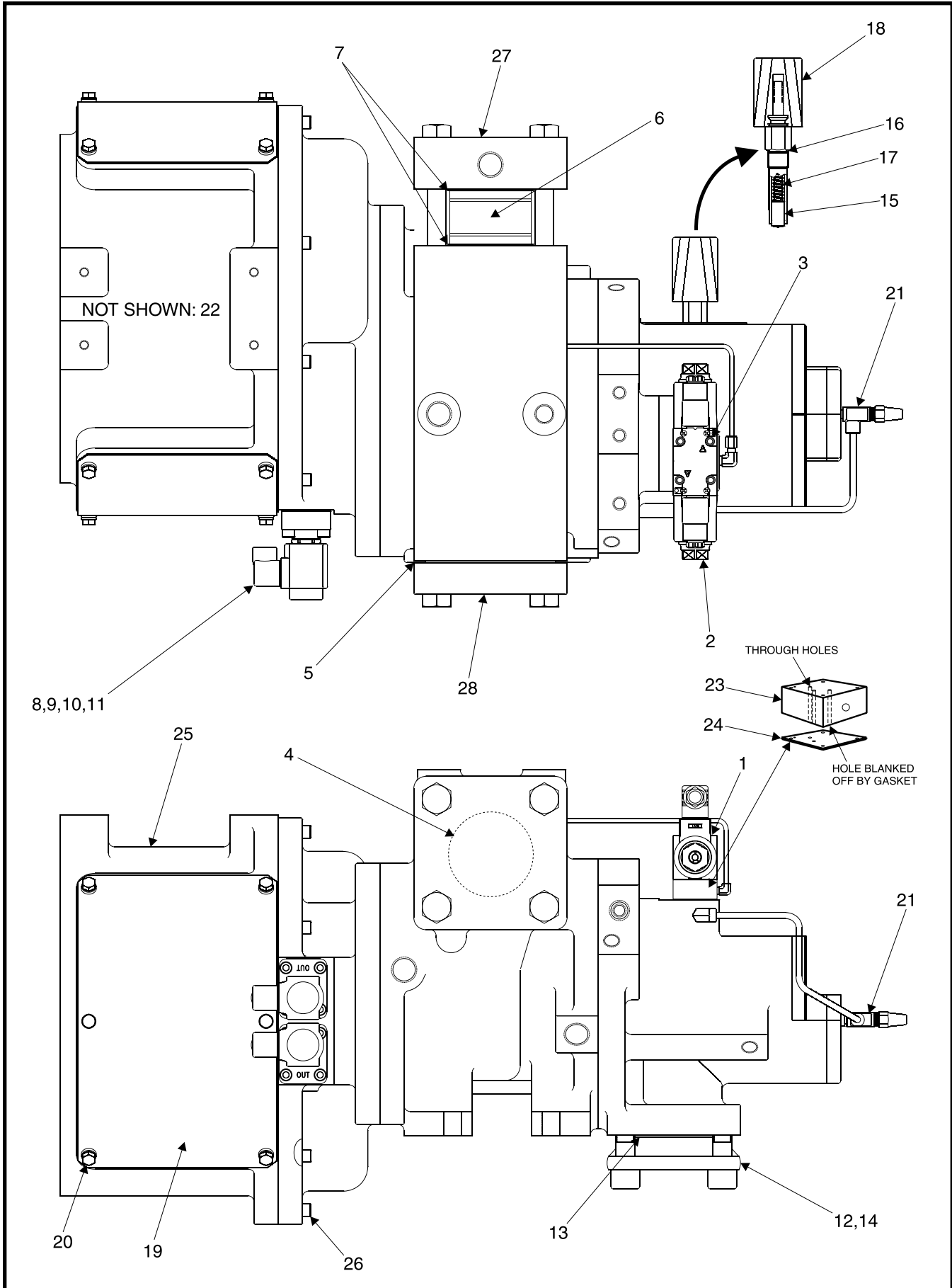


Figure 3. Compressor, XJF 120, RXF 24—50.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 3— | 534E0452 | Compressor, XJF95S, M, L, RXF 12—19 | Ref. | T | |
| | 534E0305 | Compressor, XJF120S, M, L, RXF 24—50 | Ref. | AD | |
| —1 | 951A0114H01 | Valve, Solenoid, 110/50, 120/60, Yuken | 1 | | |
| | 951A0114H02 | Valve, Solenoid, 220/50, 240/60, 240/50, Yuken | 1 | | |
| | 951A0113H20 | Seal Kit, Solenoid Valve, Yuken | 1 | | |
| —2 | 951A0114H05 | Coil, 120-60, 110-50 | 2 | | |
| | 951A0114H06 | Coil, 240-60, 220-50, 240-50 | 2 | | |
| —3 | 901A0234H20 | Capscrew, Socket Head, M5 x 80mm | 4 | | |
| —4 | 534C0428G01 | Strainer, Suction, RXF 12—19 | 1 | | |
| | 534C0408G01 | Strainer, Suction, RXF 24—50 | 1 | | |
| —5 | 959A0054H08 | Gasket, Flange, RXF 12—19 | 1 | | |
| | 959A0054H10 | Gasket, Flange, RXF 24—50 | 1 | | |
| —6 | 956A0051H01 | Valve, Check, 2 1/2, ANSI Class 125, RXF 12 | 1 | | |
| | 956A0051H02 | Valve, Check, 3, ANSI Class 125, RXF 15—24 | 1 | | |
| | 956A0051H03 | Valve, Check, 4, ANSI Class 125, RXF 30—50 | 1 | | |
| —7 | 959A0054H07 | Gasket, Flange, RXF 12—15 | 2 | | |
| | 959A0054H08 | Gasket, Flange, RXF 19—24 | 2 | | |
| | 959A0054H10 | Gasket, Flange, RXF 30—50 | 2 | | |
| —8 | 951A0115G01 | Solenoid Valve, Danfoss, 110-120VAC w/DIN Connector | 2 | | |
| | 951A0115G02 | Solenoid Valve, Danfoss, 208-240VAC w/DIN Connector | 2 | | |
| | 951A0115H10 | Solenoid Valve, Danfoss, less coil | 2 | | |
| | 950A0293H02 | Coil, Solenoid Valve, 110-120VAC | 2 | | |
| | 950A0293H01 | Coil, Solenoid Valve, 208-240VAC | 2 | | |
| —9 | 649A0890H02 | DIN Connector (Gasket 649A0890H11) | 2 | | |
| —10 | 534C1972H01 | Gasket, Danfoss Solenoid Valve | 2 | | |
| —11 | 901A0085H19 | Capscrew, Socket Head, M8 x 30mm | 8 | | |
| —12 | 944A0358H04 | Flange, Socket Weld, RXF 12—19 | 1 | | |
| | 944A0358H05 | Flange, Socket Weld, RXF 24—50 | 1 | | |
| —13 | 959A0057H06 | Gasket, Flange, RXF 12—19 | 1 | | |
| | 959A0057H18 | Gasket, Flange, RXF 24—50 | 1 | | |
| —14 | 111Q0740772 | Capscrew, Socket Head, (M20 x 2.5) x 75mm, RXF 12—19 | 4 | | |
| | 111Q0740741 | Capscrew, Socket Head, (M20 x 2.5) x 60mm, RXF 24—50 | 4 | | |
| —15 | 534B0986H01 | Rod, Indicator, RXF 12—19 | 1 | | |
| | 534B0987H01 | Rod, Indicator, RXF 24—50 | 1 | | |
| —16 | 980A0012K62 | O-ring | 1 | | |
| —17 | 534A0883H01 | Spring, Compression | 1 | | |
| —18 | 534C1552H01 | Linear Transmitter, Short Stroke (Slide Valve Indicator) | 1 | | |
| —19 | 534C1011H01 | Cover, Access, RXF 12—19 | 2 | | |
| | 534C0660H01 | Cover, Access, RXF 24—50 | 2 | | |
| | 534C0709H01 | Gasket, Cover Plate, RXF 24—50 | 2 | | |
| —20 | 901A0085H04 | Capscrew, Socket Head, (M8x1.25) x 20mm, RXF 12—19 | 12 | | |
| | 333Q0000738 | Washer, Flat, RXF 12—19 | 12 | | |
| | 534A0506H01 | Grommet, RXF 12—19 | 12 | | |
| | 111Q0740740 | Capscrew, Socket Head, (M12x1.75) x 30mm, RXF 24—50 | 12 | | |
| —21 | 950A0292H01 | Valve, Angle, Needle, Seal Cap, 1/4" MPT x 1/4" FPT | 1 | | NV |
| —22 | 111Q0043229 | Kit, Shaft Seal, XJF 95 (Contains Shaft Seal Tool) | 1 | | |
| | 534A0980G01 | Kit, Shaft Seal, XJF 120 (Contains Shaft Seal Tool) ⁽¹⁾ | 1 | | |
| —23 | 534B1088H01 | Subplate, Yuken Valve | 1 | | |
| —24 | 534B1092H01 | Gasket, Subplate | 1 | | |
| —25 | 534E0437C01 | Support, Motor, 95 (tunnel), RXF 12—19 | 1 | | |
| | 534E0273C01 | Support, Motor, 120 (tunnel), RXF 24—50 | 1 | | |
| —26 | 901A0089H01 | Capscrew, Socket Head, (M12x1.75) x 45mm, RXF 12—50 | 6 | | |
| —27 | 534C1868H01 | Flange, Suction, 2-1/2", RXF 12—15 (XJF 95S & 95M) | 1 | | |
| | 534C1872H01 | Flange, Suction, 3", RXF 19 (XJF 95L) | 1 | | |
| | 534C1870H01 | Flange, Suction, 3", RXF 24 (XJF 120S) | 1 | | |
| | 534C1874H01 | Flange, Suction, 4", RXF 30—50 (XJF 120M & 120L) | 1 | | |
| —28 | 534D0349C01 | Flange, Blank | 1 | | |

(1) For 120 compressors made prior to Feb. 1, 2007, use retrofit shaft seal kit 534A0980G02.

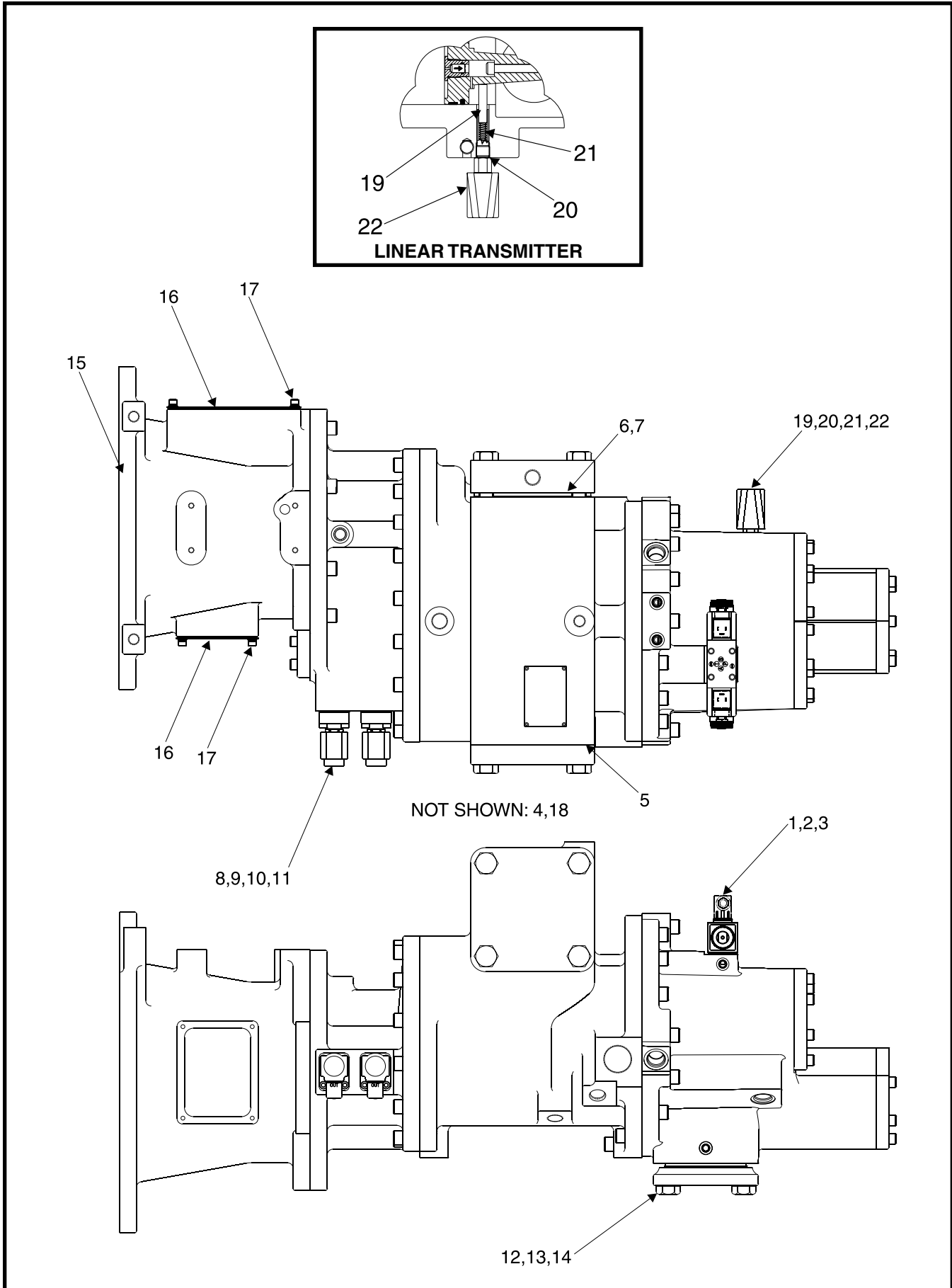


Figure 4. Compressor, Typical, XJF 151, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---|------|------|------------|
| 4— | 534E0533G01 | Compressor, New, XJF 151A, RXF 58 | Ref. | | |
| | 534E0533S01 | Compressor, Remanufactured, XJF 151A, RXF 58 | Ref. | | |
| | 534E0533G02 | Compressor, New, XJF 151M, RXF 68 | Ref. | | |
| | 534E0533S02 | Compressor, Remanufactured, XJF 151M, RXF 68 | Ref. | | |
| | 534E0533G03 | Compressor, New, XJF 151L, RXF 85 | Ref. | | |
| | 534E0533S03 | Compressor, Remanufactured, XJF 151L, RXF 85 | Ref. | | |
| | 534E0533G04 | Compressor, New, XJF 151N, RXF 101 | Ref. | | |
| | 534E0533S04 | Compressor, Remanufactured, XJF 151N, RXF 101 | Ref. | | |
| —1 | 951A0092H01 | Valve, Solenoid, 120-60, 110-50, Vickers ⁽¹⁾ | 1 | | |
| | 951A0092H02 | Valve, Solenoid, 240-60, 220-50, Vickers ⁽¹⁾ | 1 | | |
| | 951A0092H03 | Valve, Solenoid, 240-50, Vickers ⁽¹⁾ | 1 | | |
| | 951A0056H34 | Seal Kit, Solenoid Valve, Vickers ⁽¹⁾ | 1 | | |
| —2 | 951A0092H04 | Coil w/DIN connector, 120-60, 110-50 ⁽¹⁾ | 2 | | |
| | 951A0092H05 | Coil w/DIN connector, 240-60, 220-50 ⁽¹⁾ | 2 | | |
| | 951A0092H06 | Coil w/DIN connector, 240-50 ⁽¹⁾ | 2 | | |
| —3 | 111Q0740878 | Capscrew, Socket Head, M5 x 30mm ⁽¹⁾ | 4 | | |
| —4 | 534B0527H01 | Strainer, Suction | 1 | | |
| —5 | 980A0012B91 | O-ring, Suction Flange | 1 | | |
| —6 | 956A0015H03 | Valve, Check ⁽¹⁾ | 1 | | |
| —7 | 959A0054H11 | Gasket, Check Valve and Suction Flange | 2 | | |
| —8 | 951A0115G01 | Solenoid Valve, Danfoss, 110-120VAC w/DIN Connector | 2 | | |
| | 951A0115G02 | Solenoid Valve, Danfoss, 208-240VAC w/DIN Connector | 2 | | |
| | 951A0115H10 | Solenoid Valve, Danfoss, less coil | 2 | | |
| | 950A0293H02 | Coil, Solenoid Valve, 110-120VAC | 2 | | |
| | 950A0293H01 | Coil, Solenoid Valve, 208-240VAC | 2 | | |
| —9 | 649A0890H02 | DIN Connector (Gasket 649A0890H11) | 2 | | |
| —10 | 534C1972H01 | Gasket, Danfoss Solenoid Valve | 2 | | |
| —11 | 901A0085H19 | Capscrew, Socket Head, M8 x 30mm | 8 | | |
| —12 | 959A0057H09 | Gasket | 1 | | |
| —13 | 944A0358H06 | Flange, Socket Weld, 4" | 1 | | |
| —14 | 111Q0740781 | Capscrew, Hex Head, M22 x 60mm | 4 | | |
| —15 | 534E0521C01 | Support, Motor, Cast Iron, XJF 151 | Ref. | | |
| —16 | 534A0566H01 | Plate, Cover, Small | 1 | | |
| | 534A0567H01 | Plate, Cover, Large | 1 | | |
| —17 | 901A0085H04 | Capscrew, Socket Head, M8 x 20mm | 8 | | |
| | 534A0506H01 | Grommet | 8 | | |
| | 333Q0000738 | Washer, Flat, M8 | 8 | | |
| —18 | 534M0602G02 | Kit, Shaft Seal | 1 | | |
| —19 | 534B1023H01 | Rod, Indicator | 1 | | |
| —20 | 980A0012K62 | O-ring | 1 | | |
| —21 | 534A0032H02 | Spring, Compression | 1 | | |
| —22 | 534C1552H01 | Transmitter, Linear, Short Stroke | 1 | | |

(1) Replacement solenoid valves include coils. Index numbers 1, 2, 3, and 6 are not supplied with replacement compressors.

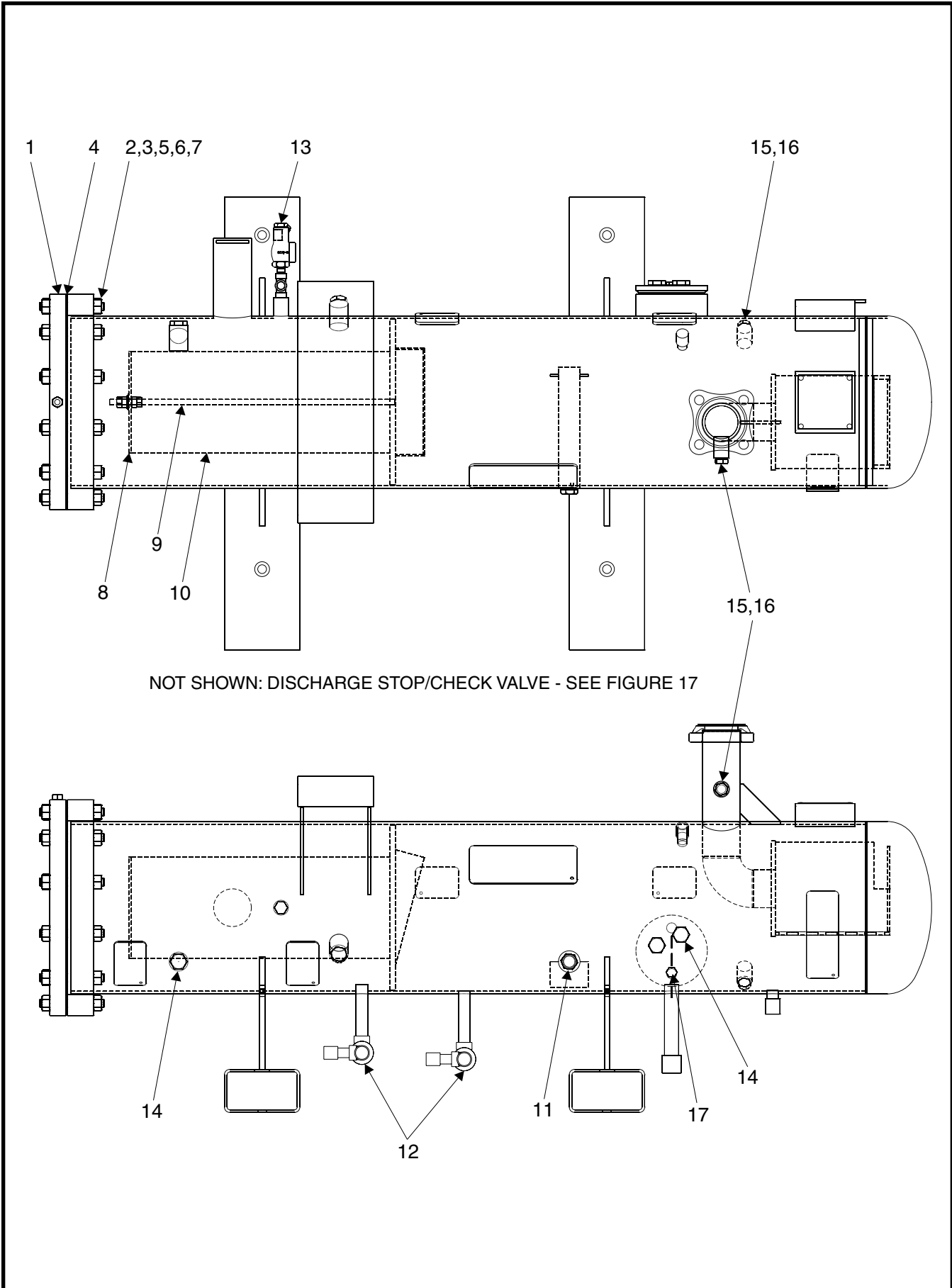


Figure 5. Oil Separator, Typical, RXF 24—50.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|--|---|----------------------------|--------------------------|------------|
| 5— | 548E0330G01 548E0398G01 | Oil Separator, 14 x 75-3/16", RXF 12—19 Oil Separator, 16 x 75-7/16", RXF 24—50 | Ref. Ref. | | |
| —1 | 548C0509H02 548C0509H05 | Cover, 17-7/8" O.D., RXF 12—19 Cover, 19-7/8" O.D., RXF 24—50 | 1 1 | | |
| —2 | 901A0098H13 901A0099H09 | Stud, 17-7/8" O.D. Cover, 5/8-11 x 4-1/2", RXF 12—19 Stud, 19-7/8" O.D. Cover, 5/8-11 x 5", RXF 24—50 | 12 16 | | |
| —3 | 902A0021H02 | Nut, Hi-Tensile, 5/8-11 UNC | 24-32 | | |
| —4 | 959A0090H02 959A0090H05 | Gasket, 17-7/8" O.D. Cover, RXF 12—19 Gasket, 19-7/8" O.D. Cover, RXF 24—50 | 1 1 | | |
| —5 | 902A0021H01 | Nut, High Tensile, 1/2-13 UNC | 2 | | |
| —6 | 905A0012H05 | Washer, 1/2" | 1 | | |
| —7 | 540D0217H06 | Seal | 1 | | |
| —8 | 548C0150G02 540D0217G02 | Plate, End, RXF 12—19 Plate, End, RXF 24—50 | 1 1 | | |
| —9 | 548C0147G02 548A0068G01 | Stud, Filter, RXF 12—19 Stud, Filter, RXF 24—50 | 1 1 | | |
| —10 | 531B0099H03 531B0099H02 | Filter, Demistifier™, Coalescing, RXF 12—19 Filter, Demistifier™, Coalescing, RXF 24—50 | 1 1 | | |
| —11 | 913A0047H01 913A0047H02 913A0047H03 913A0047H04 | Heater, Oil, 500W, 120VAC Heater, Oil, 1000W, 120VAC Heater, Oil, 500W, 240VAC Heater, Oil, 1000W, 240VAC | 1 1 1 1 | HTR HTR HTR HTR | |
| —12 | 950A0233H01 950A0232H21 950A0233H02 950A0232H21 950A0233H03 950A0232H22 | Valve, Angle, SW, SC, 1/2" (Danfoss) Spare Parts Kit, Complete, 1/2" Valve, Angle, SW, SC, 3/4" (Danfoss) Spare Parts Kit, Complete, 3/4" Valve, Angle, SW, SC, 1" (Danfoss) Spare Parts Kit, Complete, 1" | 1 1 2 1 1 1 | | |
| —13 | 952A0051H10 952A0052H10 955B0005H01 955B0005H02 | Valve, Safety, 1/2" Valve, Safety, 3/4" Valve, Shutoff, 1/2" Valve, Shutoff, 3/4" | 1 1 1 1 | PSV PSV | |
| —14 | 947A0003H04 | Sight Glass, 1" | 3 | | |
| —15 | 639A0151G01 639A0151H01 | Sensor, Temperature, w/Well Sensor, Temperature | 3-4 3-4 | TE | |
| —16 | 913A0098H01 | Well, Temperature Sensor | 3-4 | | |
| —17 | 913A0123H01 913A0123H11 | Liquid Level Float Switch Assembly Assembly, Oil Level Sensor Sensor, Oil Level, less well | Ref. 1 1 | | |

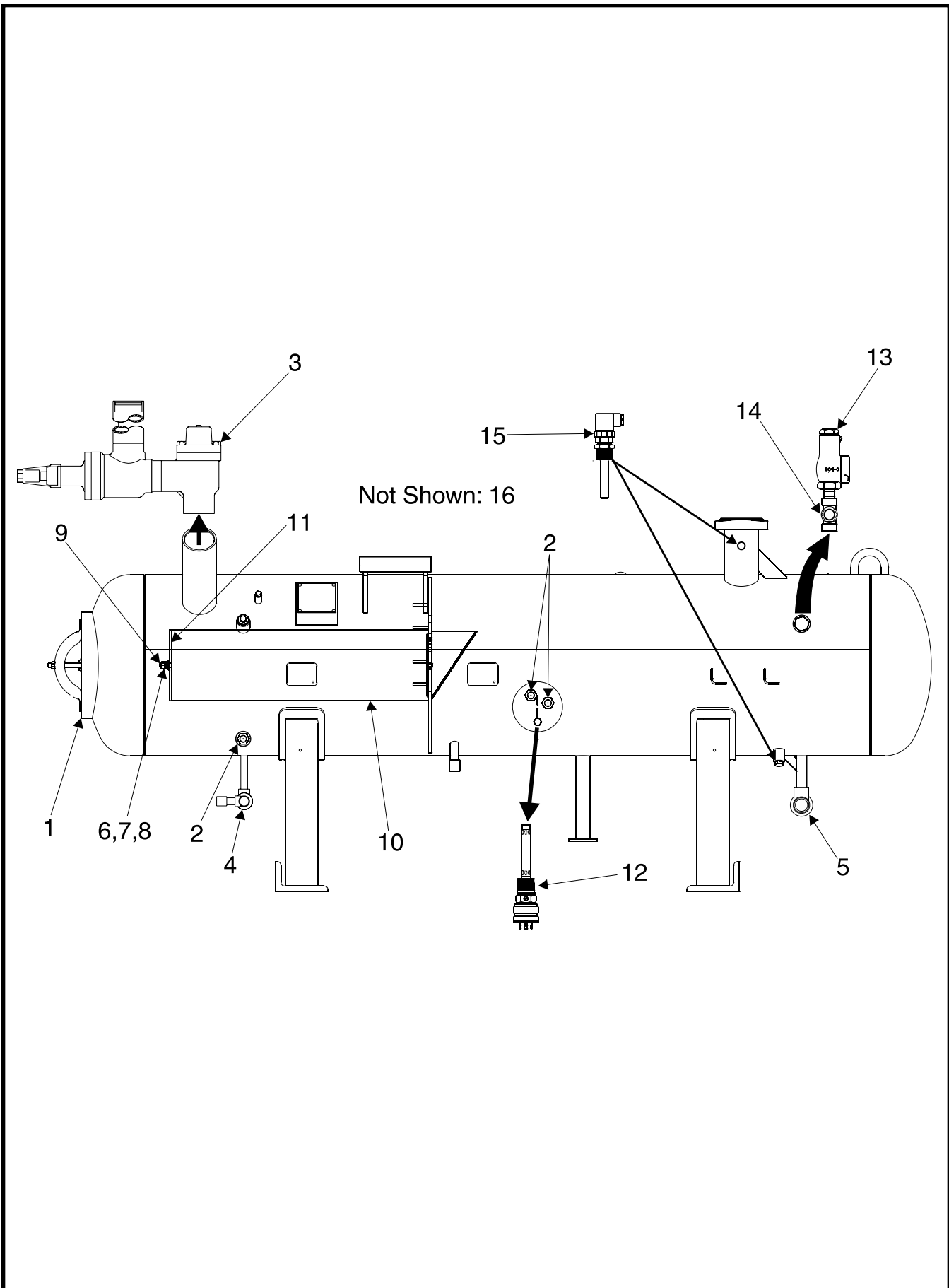


Figure 6. Oil Separator, Typical, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|---|--|------------------------------|------|--------------------------|
| 6— | 548E0399G01 548E0400G01 | Oil Separator, RXF 58 & 68 Oil Separator, RXF 85 & 101 | Ref. Ref. | | |
| —1 | 531A0105H03 531A0105H04 | Gasket, Manway, RXF 58 & 68 Gasket, Manway, RXF 85 & 101 | 1 1 | | |
| —2 | 947A0003H04 | Sight Glass, 1 " | 3 | | |
| —3 | — | Valve, Discharge, Stop/Check (See Fig. 17) | 1 | | |
| —4 | 950A0319H01 950A0232H21 | Valve, Angle, 3/4 " SW x 1/2 " MPT, SC, Danfoss Spare Parts Kit, Complete | 1 1 | | |
| —5 | 950A0233H03 950A0232H22 | Valve, Angle, SW, SC, 1 ", Danfoss Spare Parts Kit, Complete, 1 " | 2 1 | | |
| —6 | 905A0012H05 905A0012H05 | Washer, 1/2 ", RXF 58 & 68 Washer, 1/2 ", RXF 85 & 101 | 1 2 | | |
| —7 | 540D0217H06 540D0217H06 | Seal Washer, RXF 58 & 68 Seal Washer, RXF 85 & 101 | 1 2 | | |
| —8 | 902A0021H01 902A0021H01 | Nut, Hi-Tensile, 1/2 ", RXF 58 & 68 Nut, Hi-Tensile, 1/2 ", RXF 85 & 101 | 2 4 | | |
| —9 | 540D0217G03 540D0217G03 | Rod, Threaded, 1/2-13NC x 42-3/4 ", RXF 58 & 68 Rod, Threaded, 1/2-13NC x 42-3/4 ", RXF 85 & 101 | 1 2 | | |
| —10 | 531B0099H01 531B0099H01 | Filter, Demistifier™, Coalescing, RXF 58 & 68 Filter, Demistifier™, Coalescing, RXF 85 & 101 | 1 2 | | |
| —11 | 540D0217G02 540D0217G02 | Plate, End Assembly, RXF 58 & 68 Plate, End Assembly, RXF 85 & 101 | 1 2 | | |
| —12 | 913A0123H01 913A0123H11 | Assembly, Oil Level Sensor (Flow Switch) Sensor, Oil Level (Flow Switch) less well | 1 1 | | |
| | 580C0440G10 580C0424G10 580C0425G10 580C0426G10 | Assembly, Dual Safety Valve, 1/2 ", 300 PSIG (S812) Assembly, Dual Safety Valve, 1/2 ", 300 PSIG (S813) Assembly, Dual Safety Valve, 3/4 ", 300 PSIG Assembly, Dual Safety Valve, 1 ", 300 PSIG | Ref. Ref. Ref. Ref. | | PSV PSV PSV PSV |
| —13 | 952A0062H10 952A0051H10 952A0052H10 952A0053H10 | Valve, Safety Relief, 1/2 " (S812) Valve, Safety Relief, 1/2 " (S813) Valve, Safety Relief, 3/4 " Valve, Safety Relief, 1 " | 2 2 2 2 | | |
| —14 | 955B0005H01 955B0005H02 955B0005H03 | Valve, Shutoff, 1/2 " Valve, Shutoff, 3/4 " Valve, Shutoff, 1 " | 1 1 1 | | |
| —15 | 639A0151H01 649A0890H01 649A0890H11 913A0100H01 913A0098H01 | Sensor, Temperature, less DIN Connector Connector, DIN (with M3 connection for shielded cable) Gasket, DIN Thermal Compound, Temperature Sensor Well, Temperature Sensor | 2 2 2 A/R 1 | | |
| —16 | 913A0047H01 913A0047H02 913A0047H03 913A0047H04 | Heater, Oil, 500W, 120VAC Heater, Oil, 1000W, 120VAC Heater, Oil, 500W, 240VAC Heater, Oil, 1000W, 240VAC | 1 1 1 1 | | HTR HTR HTR HTR |

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---|------|------|------------|
| 7— | 720M0409G02 | Thermosyphon Oil Cooler Piping, Plate Cooler w/Amot | Ref. | | |
| —1 | 990A0087H01 | Oil Cooler, Flat Plate, 5 x 20-20, 300 PSIG | 1 | | |
| | 990A0087H02 | Oil Cooler, Flat Plate, 5 x 20-30, 300 PSIG | 1 | | |
| | 990A0087H03 | Oil Cooler, Flat Plate, 5 x 20-40, 300 PSIG | 1 | | |
| | 990A0087H04 | Oil Cooler, Flat Plate, 5 x 20-50, 300 PSIG | 1 | | |
| | 990A0087H05 | Oil Cooler, Flat Plate, 5 x 20-60, 300 PSIG | 1 | | |
| | 990A0087H06 | Oil Cooler, Flat Plate, 5 x 20-70, 300 PSIG | 1 | | |
| | 990A0087H07 | Oil Cooler, Flat Plate, 5 x 20-80, 300 PSIG | 1 | | |
| | 990A0087H08 | Oil Cooler, Flat Plate, 5 x 20-100, 300 PSIG | 1 | | |
| —2 | 950A0292H01 | Valve, Angle, S.C., 1/4" MPT x 1/4" FPT | 3 | | |
| —3 | 950A0296H01 | Valve, Temperature Regulating, 1" SW, Amot | 1 | | |
| | 950A0296H11 | Kit, Service | 1 | | |
| | 950A0029H21 | Element, Thermostatic, 120° | 1 | | |
| | 950A0029G31 | Kit, Seal | 1 | | |
| —4 | 950A0233H02 | Valve (drain), Angle, 3/4" SW, SC, Danfoss | 2 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| —5 | 944A0308H08 | Adapter, 1" FPT x 1" SAE (O-ring 980A0012K69) | 1 | | |
| —6 | 535A0356H01 | Bushing, Orifice (O-ring 980A0012K69) | 1 | | |
| —7 | 950A0237H03 | Valve, Angle, THD, SC, 1", Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1" | 1 | | |

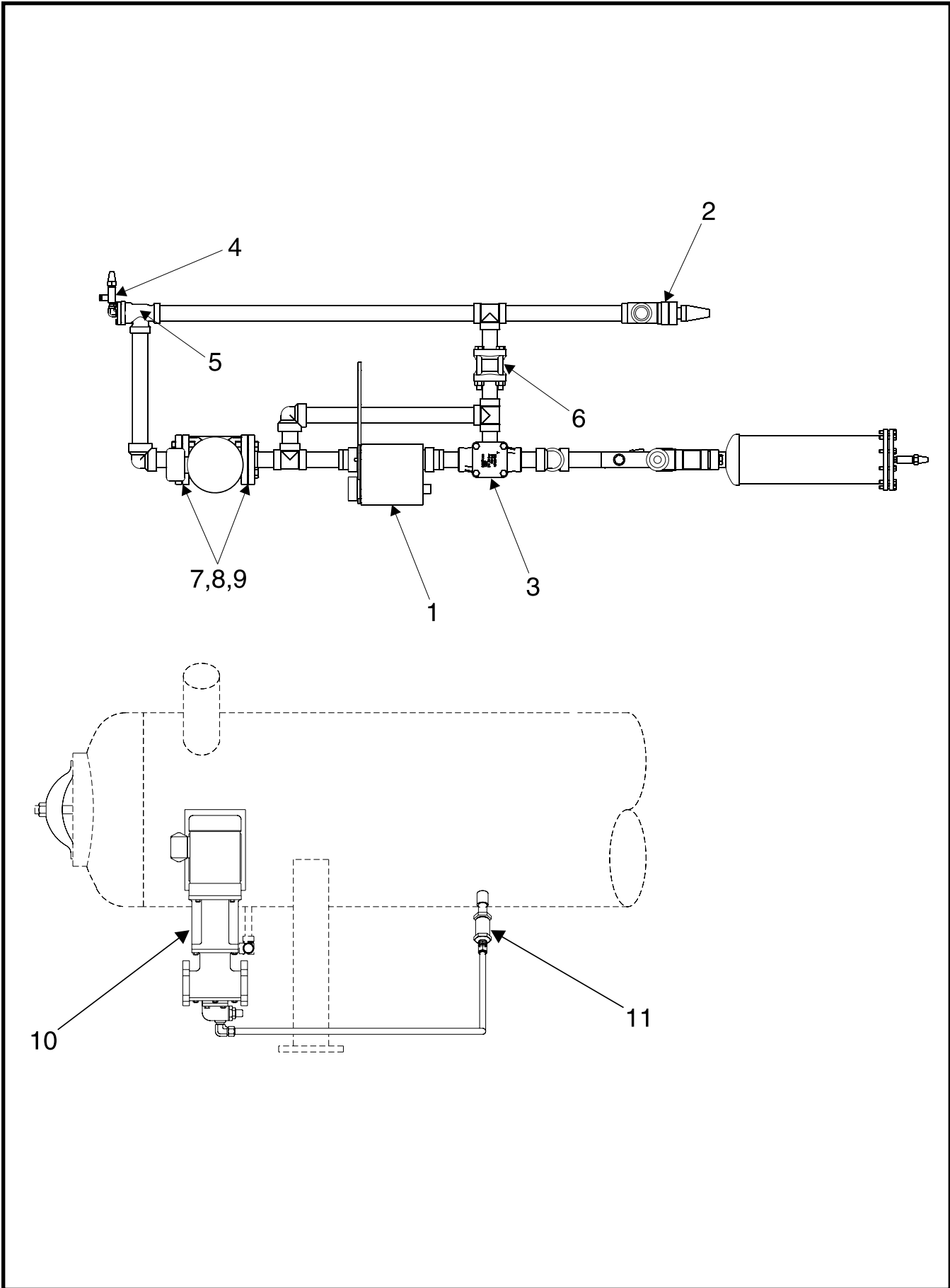


Figure 8. Plate Oil Cooler Piping, Typical, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 8— | — | Piping, Plate WCOC, 58—101 | Ref. | — | |
| —1 | 990A0090H01 | Heat Exchanger, ANHP52-20H | 1 | | |
| | 990A0090H02 | Heat Exchanger, ANHP52-30H | 1 | | |
| | 990A0090H03 | Heat Exchanger, ANHP52-40H | 1 | | |
| | 990A0090H04 | Heat Exchanger, ANHP52-50H | 1 | | |
| | 990A0090H05 | Heat Exchanger, ANHP52-60H | 1 | | |
| | 990A0090H06 | Heat Exchanger, ANHP52-70H | 1 | | |
| | 990A0090H07 | Heat Exchanger, ANHP52-80H | 1 | | |
| | 990A0090H08 | Heat Exchanger, ANHP52-100H | 1 | | |
| | 990A0088H01 | Heat Exchanger, ANHP76-64H | 1 | | |
| | 990A0088H02 | Heat Exchanger, ANHP76-100H | 1 | | |
| | 990A0088H03 | Heat Exchanger, ANHP76-120H | 1 | | |
| | 990A0088H04 | Heat Exchanger, ANHP76-150H | 1 | | |
| —2 | 950A0233H05 | Valve, Angle, 1-1/2" SW, SC, Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1-1/2" | 1 | | |
| —3 | 950A0294H01 | Valve, Temperature Control, 1-1/2" SW | 1 | | |
| | 950A0294H11 | Thermostat and Gasket Kit | 1 | | |
| —4 | 950A0292H01 | Valve, Angle, S.C., 1/4 MPT x 1/4" FPT | 1 | | |
| —5 | 950A0320H05 | Strainer, Angled, 1-1/2" SW | 1 | | |
| | 950A0320H15 | Gasket & Screen | 1 | | |
| —6 | 956A0012G03 | Valve, Check, 1-1/2" | 1 | | |
| —7 | 944A0108H05 | Flange, 1-1/2" 300PSI | 2 | | |
| —8 | 959A0054H25 | Gasket, 1-1/2" 300PSI | 2 | | |
| —9 | 901A0172H03 | Flange Bolt Kit, 1-1/2" | 2 | | |
| —10 | 960A0082G01 | Pump, 1HP, 208/230/460-3-60, 190/180-3-50 | 1 | | |
| | 960A0082G02 | Pump, 1HP, 575-3-60 | 1 | | |
| | 960A0082G03 | Pump, 1HP, 415-3-50 | 1 | | |
| | 960A0082H01 | Pump only | 1 | | |
| | 960A0076H41 | Shaft Seal Kit, Pump | 1 | | |
| | 914A0015H01 | Motor only, 208/230/460-3-60, 190/380-3-50 | 1 | | |
| | 914A0015H06 | Motor only, 575-3-60 | 1 | | |
| | 914A0015H05 | Motor only, 415-3-50 | 1 | | |
| | 960A0066H11 | Coupling Assembly only | 1 | | |
| —11 | 956A0014H01 | Valve, Check, 3/4" NPT | 1 | | |

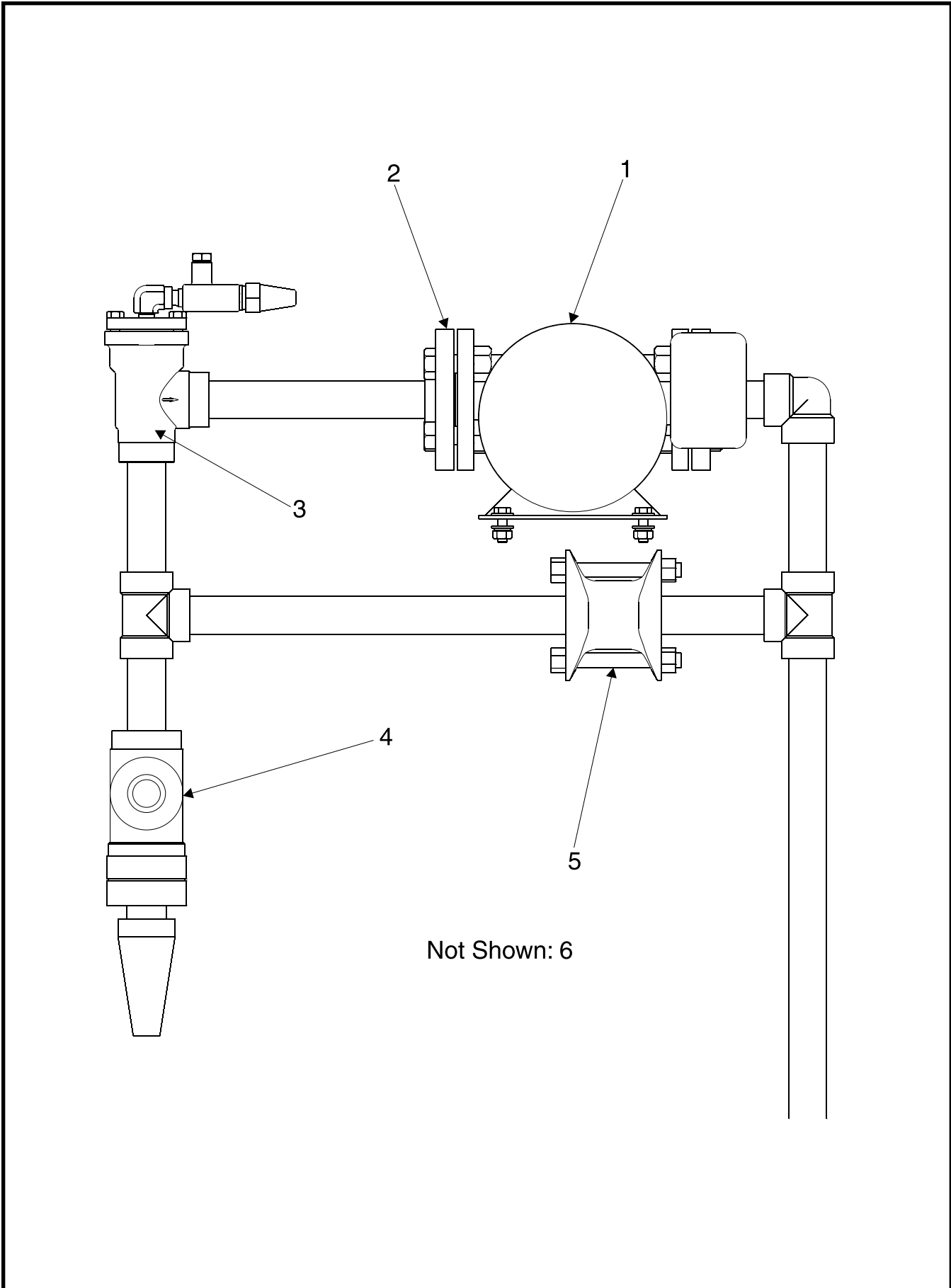


Figure 9. Oil Pump and Piping, Typical, RXF 24—50.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 9— | 720M0410G01 | 19/23 GPM Cycling Full Lube Pump, RXF 24—50 | Ref. | | |
| —1 | 960A0090G01 | Assembly, Pump & Motor, 220/460VAC, 60 Hz, 9/11 GPM ⁽¹⁾ | 1 | | |
| | 914A0015H01 | Motor, 220/460VAC, 60 Hz ⁽¹⁾ | 1 | | |
| | 960A0090H01 | Pump, 9/11 GPM | 1 | | |
| | 960A0075H41 | Seal, Shaft | 1 | | |
| | 960A0068H11 | Coupling | 1 | | |
| | 960A0090G02 | Assembly, Pump & Motor, 220/460VAC, 60 Hz, 9 GPM ⁽²⁾ | 1 | | |
| | 914A0015H05 | Motor, 220/460VAC, 60 Hz ⁽²⁾ | 1 | | |
| | 960A0090H01 | Pump, 9 GPM | 1 | | |
| | 960A0075H41 | Seal, Shaft | 1 | | |
| | 960A0068H11 | Coupling | 1 | | |
| | 960A0090G03 | Assembly, Pump & Motor, 190/380VAC, 50 Hz, 11 GPM | 1 | | |
| | 914A0015H06 | Motor, 190/380VAC, 50 Hz, 575 VAC, 60 Hz | 1 | | |
| | 960A0090H01 | Pump, 11 GPM | 1 | | |
| | 960A0075H41 | Seal, Shaft | 1 | | |
| | 960A0068H11 | Coupling | 1 | | |
| —2 | 959A0054H23 | Gasket, Flange | 2 | | |
| —3 | 950A0320H03 | Strainer, Angle, 1 " | 1 | | |
| | 950A0320H13 | Gasket, & Screen | 1 | | |
| —4 | 950A0233H03 | Valve, Angle, SC, 1 " SW, RXF 24—50 (Danfoss) | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1 " | 1 | | |
| —5 | 956A0012G07 | Valve, Check, 1 ", 11/23 GPM (Optional) | 1 | | |
| —6 | 956A0014H01 | Valve, Check, 3/4 " (return to tank relief) | 1 | | |
| | | (1) or 190/380VAC, 50 Hz, 5 GPM. (2) or 415VAC, 50 Hz. | | | |

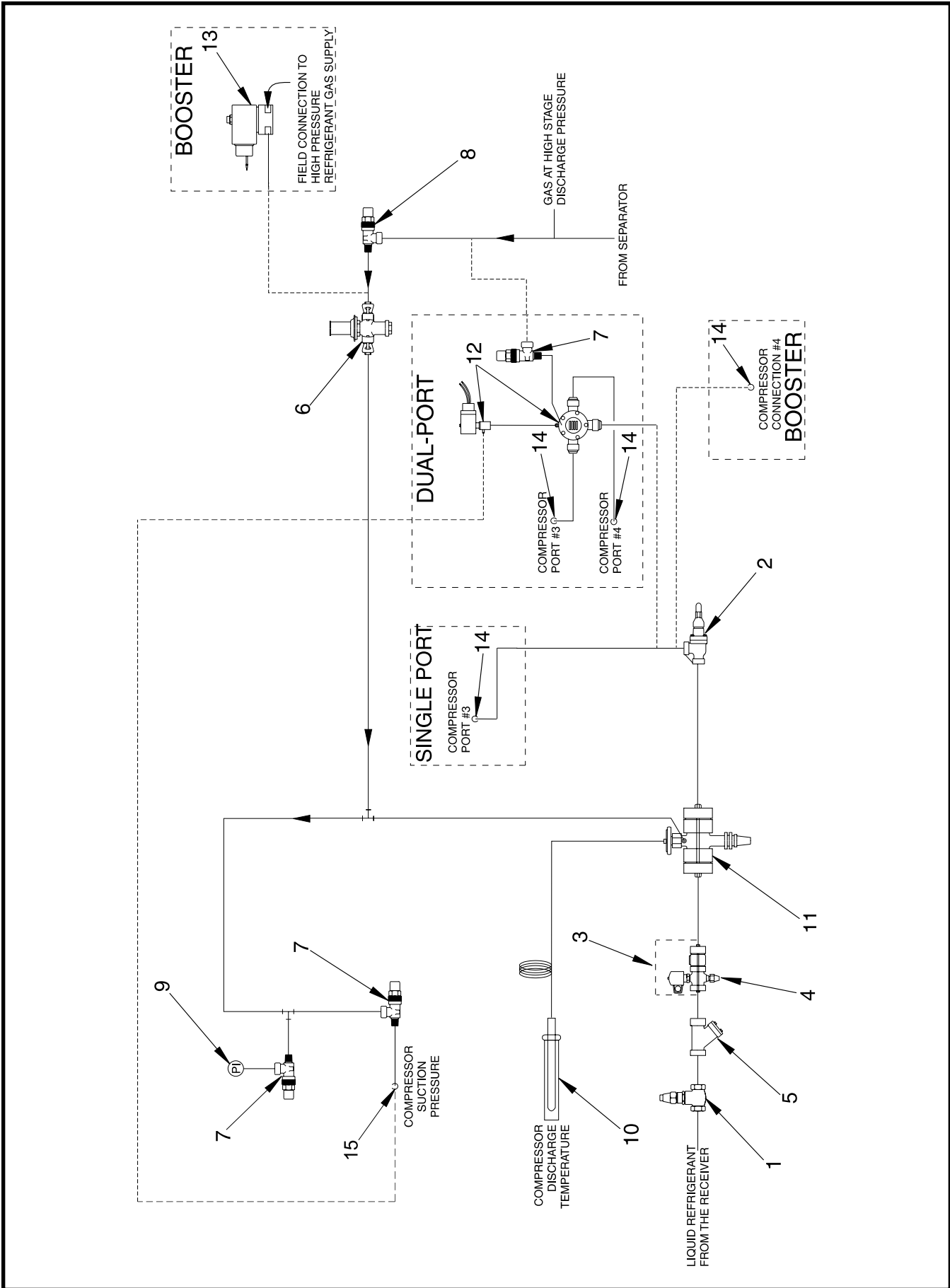


Figure 10. Liquid Injection Piping, Typical.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 10— | 720D0198 | Liquid Injection Assembly, Single-Port | Ref. | B | |
| | 720D0199 | Liquid Injection Assembly, Dual-Port | Ref. | C | |
| | 720D0200 | Liquid Injection Assembly, Booster | Ref. | B | |
| —1 | 950A0249H01 | Valve, Globe, Seal Cap, 1/2" NPT, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 1/2" | 1 | | |
| | 950A0249H02 | Valve, Globe, Seal Cap, 3/4" NPT, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| | 950A0245H01 | Valve, Globe, Seal Cap, 1/2" SW, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 1/2" | 1 | | |
| | 950A0245H02 | Valve, Globe, Seal Cap, 3/4" SW, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| | 950A0245H03 | Valve, Globe, Seal Cap, 1", SW, Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1" | 1 | | |
| —2 | 950A0237H01 | Valve, Angle, Seal Cap, 1/2" NPT, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 1/2" | 1 | | |
| | 950A0237H02 | Valve, Angle, Seal Cap, 3/4" NPT, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| | 950A0233H01 | Valve, Angle, Seal Cap, 1/2" SW, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 1/2" | 1 | | |
| | 950A0233H02 | Valve, Angle, Seal Cap, 3/4" SW, Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| —3 | 720M0151G01 | Kit, Liquid Injection, 1/2", w/DAE 2—15, R-717 | Ref. | | |
| | 720M0151G02 | Kit, Liquid Injection, 1/2", w/DAE 20—50, R-717 | Ref. | | |
| | 720M0151G03 | Kit, Solenoid Valve, 3/4", w/AAE 75—100, R-717 | Ref. | | |
| | 720M0151G04 | Kit, Solenoid Valve, w/HVE 2—16, R-22 | Ref. | | |
| | 720M0151G05 | Kit, Solenoid Valve, w/MVE 12—34, R-22 | Ref. | | |
| —4 | 950A0190H13 | Valve, Solenoid, 3/4" FPT, w/AAE, DAE 10 & 15, HVE | 1 | | SV |
| | 950A0190H01 | Coil, Solenoid, 120V/60Hz (early) | 1 | | |
| | 950A0190H02 | Coil, Solenoid, 240V/60Hz (early) | 1 | | |
| | 950A0215G01 | Coil, 120VAC (RXF 58-101 w/DIN connector) | 1 | | |
| | 950A0215G02 | Coil, 240VAC (RXF 58-101 w/DIN connector) | 1 | | |
| | 959A0089H02 | Gasket, Flange, 3/4" | 3 | | |
| | 947A0010H02 | Sightglass, 3/4" | 1 | | |
| | 950A0190H11 | Valve, Solenoid, 1/2", w/DAE 2—15, R-717 | 1 | | SV |
| | 950A0190H01 | Coil, Solenoid, 120V/60Hz (early) | 1 | | |
| | 950A0190H02 | Coil, Solenoid, 240V/60Hz (early) | 1 | | |
| | 950A0215G01 | Coil, 120VAC (RXF 58-101 w/DIN connector) | 1 | | |
| | 950A0215G02 | Coil, 240VAC (RXF 58-101 w/DIN connector) | 1 | | |
| | 959A0089H03 | Gasket, Flange, 1/2" | 3 | | |
| | 947A0010H01 | Sightglass, 1/2" | 1 | | |
| | 950A0190H15 | Valve, Solenoid, 1" FPT, w/MVE 12—34, R-22 | 1 | | |
| | 950A0190H01 | Coil, Solenoid, 120V/60Hz (early) | 1 | | |
| | 950A0190H02 | Coil, Solenoid, 240V/60Hz (early) | 1 | | |
| | 950A0215G01 | Coil, 120VAC (RXF 58-101 w/DIN connector) | 1 | | |
| | 950A0215G02 | Coil, 240VAC (RXF 58-101 w/DIN connector) | 1 | | |
| | 959A0089H02 | Gasket, Flange, 1" | 3 | | |
| | 947A0010H02 | Sightglass, 1" | 1 | | |

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---|------|------|------------|
| 10— | — | Liquid Injection Assembly, Cont'd | Ref. | | |
| —5 | 950A0019H01 | Strainer, 100 Mesh, 1/2" FPT | 1 | | |
| | 950A0019H04 | Kit, Screen and Gasket | 1 | | |
| | 950A0054H01 | Strainer, 80 Mesh, 1/2" FPT | 1 | | |
| | 950A0054H04 | Kit, Screen and Gasket | 1 | | |
| | 950A0012H01 | Strainer, 80 Mesh, 3/4" FPT | 1 | | |
| | 950A0069H03 | Strainer, 60 Mesh, 1/2" FPT | 1 | | |
| | 950A0069H21 | Gasket, Screen | 2 | | |
| | 950A0069H33 | Screen, 60 Mesh | 1 | | |
| | 950A0069H04 | Strainer, 60 Mesh, 3/4" FPT | 1 | | |
| | 950A0069H22 | Gasket, Screen | 2 | | |
| | 950A0069H34 | Screen, 60 Mesh | 1 | | |
| | 950A0069H05 | Strainer, 60 Mesh, 1" FPT | 1 | | |
| | 950A0069H23 | Gasket, Screen | 2 | | |
| | 950A0069H35 | Screen, 60 Mesh | 1 | | |
| —6 | 954A0008H01 | Regulator, Pressure, 3/8" FPT | 1 | | |
| | 954A0008H02 | Element, Replacement | 1 | | |
| —7 | 950A0292H01 | Valve, Angle, Seal Cap, 1/4" MPT x 1/4" FPT | 1-2 | | |
| —8 | 950A0292H02 | Valve, Angle, Seal Cap, 3/8" MPT x 3/8" FPT | 1-2 | | |
| —9 | 990A0011H02 | Gauge, Pressure | 1 | | PI |
| —10 | 531A0139H01 | Well | 1 | | |
| —11 | 954A0070H01 | Assembly, Valve, Motor, Danfoss, ICM 20A, 3/4" SW | 1 | | |
| | 954A0070H11 | ICM 20A Valve only | 1 | | |
| | 954A0070H14 | ICM 20A Top Cover/Function Module | 1 | | |
| | 954A0070H17 | Disassembly Kit | 1 | | |
| | 954A0070H18 | Tool | 1 | | |
| | 954A0070H19 | Actuator Motor only | 1 | | |
| | 954A0070H02 | Assembly, Valve, Motor, Danfoss, ICM 20B, 3/4" SW | 1 | | |
| | 954A0070H12 | ICM 20B Valve only | 1 | | |
| | 954A0070H15 | ICM 20B Top Cover/Function Module | 1 | | |
| | 954A0070H17 | Disassembly Kit | 1 | | |
| | 954A0070H18 | Tool | 1 | | |
| | 954A0070H19 | Actuator Motor only | 1 | | |
| | 954A0070H03 | Assembly, Valve, Motor, Danfoss, ICM 20C, 3/4" SW | 1 | | |
| | 954A0070H13 | ICM 20C Valve only | 1 | | |
| | 954A0070H16 | ICM 20C Top Cover/Function Module | 1 | | |
| | 954A0070H17 | Disassembly Kit | 1 | | |
| | 954A0070H18 | Tool | 1 | | |
| | 954A0070H19 | Actuator Motor only | 1 | | |

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| —12 | 951A0053H01 | Valve, Solenoid, Less Coil, 3/4" Flare | 1 | | |
| | 951A0095H01 | Coil, 120VAC (w/DIN connector) | 1 | | |
| | 951A0095H02 | Coil, 240VAC (w/DIN connector) | 1 | | |
| | 649A0890H01 | Connector, DIN | 1 | | |
| | 944A0117H01 | Fitting, Connector, Female, 1/8-27" Parker Ferulok | 2 | | |
| | 111Q0351038 | Sleeve, 3/4" Flare | 3 | | |
| | 111Q0351039 | Nut, 3/4" Flare | 3 | | |
| | 111Q0351068 | Tube, Reducing, 3/4 to 1/2" | 3 | | |
| —13 | 951A0020H01 | Solenoid Valve, R-717, R-22 | 1 | | SV-10 |
| | 951A0020H11 | Coil, Solenoid Valve, 120V | 1 | | |
| | 951A0020H16 | Coil, Solenoid Valve, 240V | 1 | | |
| —14 | 980A0012K66 | O-ring, 3-912 | 1-2 | | |
| | 980A0012K74 | O-ring, 3-932 | 1-2 | | |
| —15 | 980A0012K60 | O-ring, 3-906 | 1-2 | | |
| | 980A0012K74 | O-ring, 3-932 | 1-2 | | |

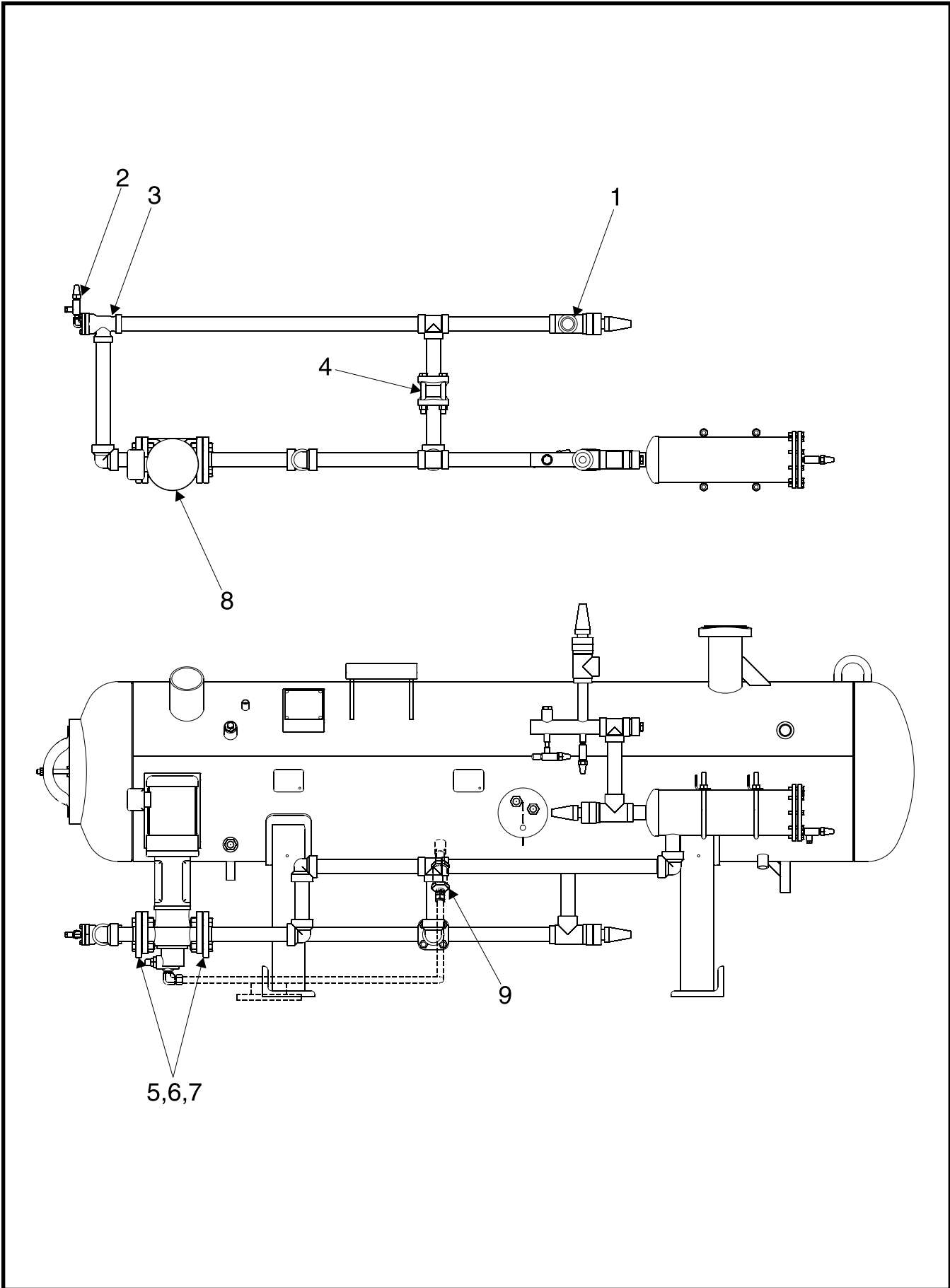


Figure 11. Oil Pump & Piping, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---|------|------|------------|
| 11— | — | Oil Piping, 58 & 68 | Ref. | | |
| | — | Oil Piping w/Pump, 58 & 68 | Ref. | | |
| | — | Oil Piping, 85 & 101 | Ref. | | |
| | — | Oil Piping w/Pump, 85 & 101 | Ref. | | |
| —1 | 950A0233H05 | Valve, Angle, SC, 1-1/2" SW, Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1-1/2" | 1 | | |
| —2 | 950A0292H01 | Valve, Angle, Seal Cap, 1/4" MPT x 1/4" FPT | 1 | | |
| —3 | 950A0320H05 | Strainer, Angle, 1-1/2" SW | 1 | | |
| | 950A0320H15 | Gasket & Screen, 1-1/2" | 1 | | |
| —4 | 956A0012G03 | Valve, Check, 1-1/2" SW | 1 | | |
| —5 | 944A0108H05 | Flange, 1-1/2" SW ANSI, 300# | 2 | | |
| —6 | 959A0054H25 | Gasket, 1-1/2" - 300# Flange | 2 | | |
| —7 | 901A0172H03 | Flange Bolt Kit, 1-1/2" - 300# ANSI | 2 | | |
| —8 | 960A0082G01 | Pump, 1HP, 208/230/460-3-60, 190/180-3-50 | 1 | | |
| | 960A0082G02 | Pump, 1HP, 575-3-60 | 1 | | |
| | 960A0082G03 | Pump, 1HP, 415-3-50 | 1 | | |
| | 960A0082H01 | Pump only | 1 | | |
| | 960A0076H41 | Shaft Seal Kit, Pump | 1 | | |
| | 914A0015H01 | Motor only, 208/230/460-3-60, 190/380-3-50 | 1 | | |
| | 914A0015H06 | Motor only, 575-3-60 | 1 | | |
| | 914A0015H05 | Motor only, 415-3-50 | 1 | | |
| | 960A0066H11 | Coupling Assembly only | 1 | | |
| —9 | 956A0014H01 | Valve, Check, 3/4" NPT | 1 | | |

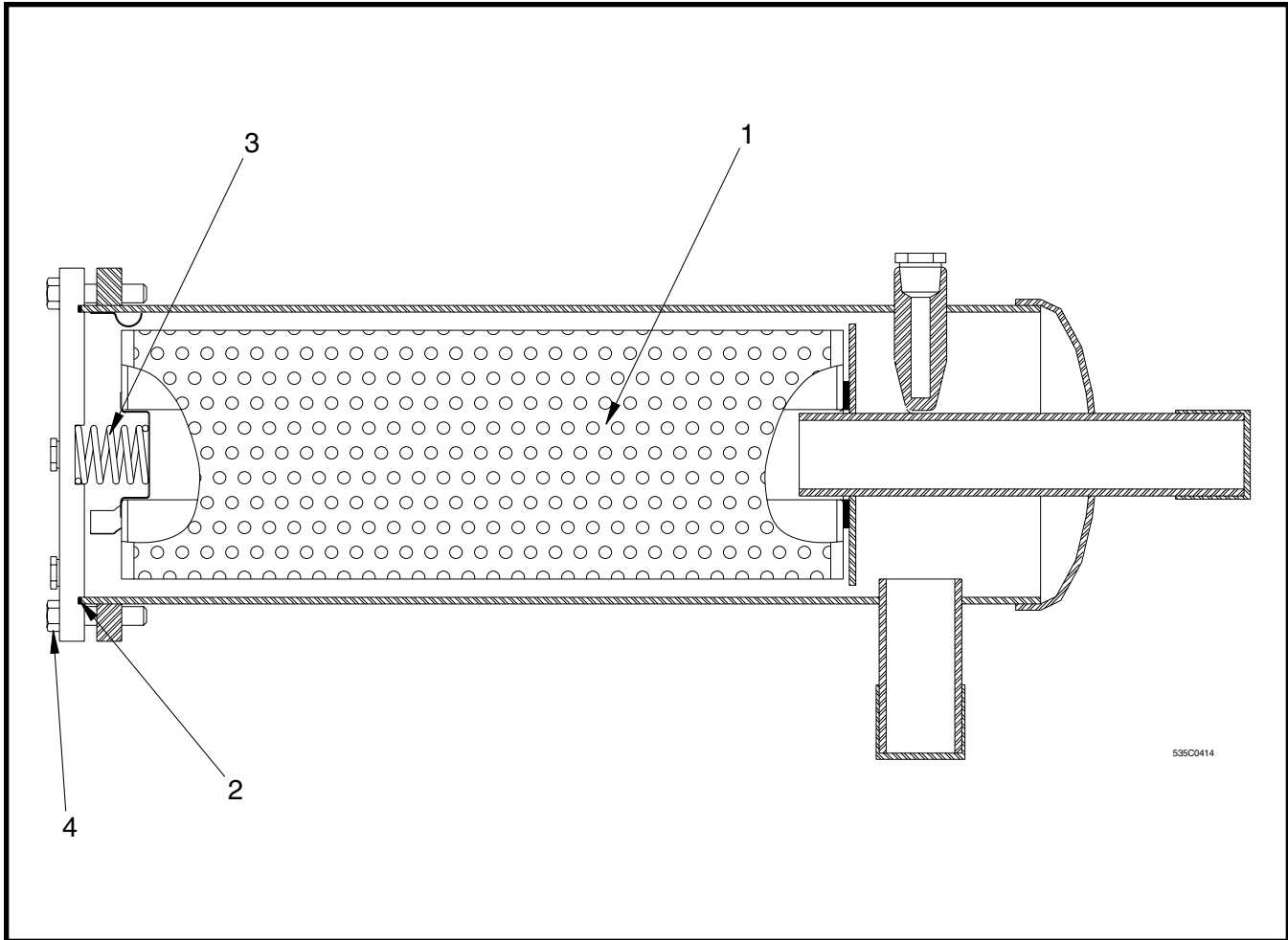


Figure 12. Oil Filter, Standard, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--------------------------------------|------|------|------------|
| 12— | 535C0513H01 | Oil Filter Assembly | Ref. | B | F-1 |
| —1 | 531A0224H02 | Element, Oil Filter, SuperFilter™ II | 1 | | |
| —2 | 959A0082H02 | Gasket | 1 | | |
| —3 | 535A0378H01 | Spring | 1 | | |
| —4 | — | Capscrew, 3/8" x 1-3/4" UNC | 10 | | |

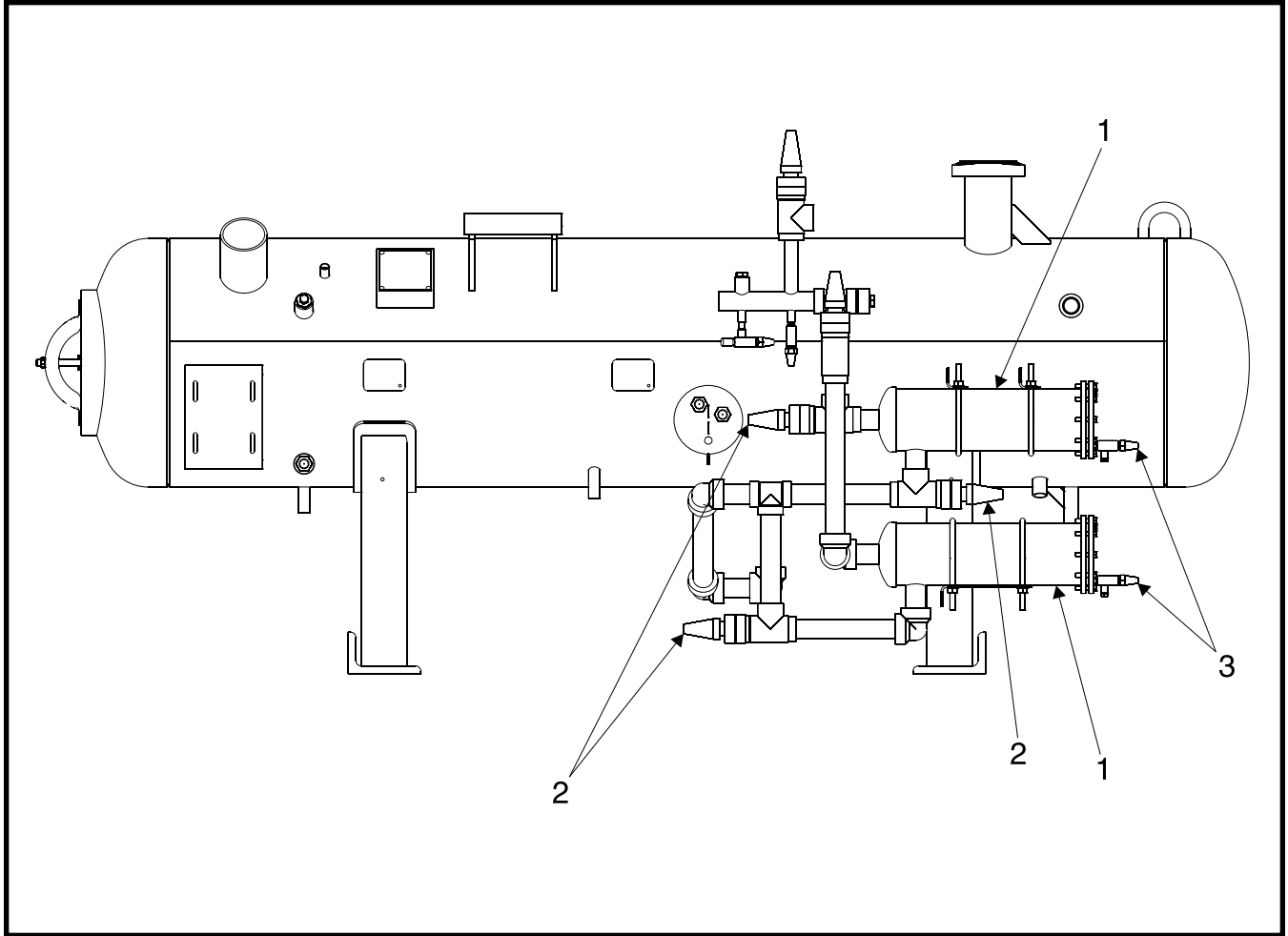


Figure 13. Dual Oil Filter, Typical, RXF 58—101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|----------------------------|---|--------------|--------|------------|
| 13— | 720D0408 720D0395 | Piping, Dual Oil Filter, 58 & 68 Piping, Dual Oil Filter, 85 & 101 | Ref. Ref. | — — | |
| —1 | 535C0513H01 | Filter Assembly, 6" (See Figure 12) | 2 | | |
| —2 | 950A0233H05 950A0232H22 | Valve, Angle, SC, 1-1/2" SW, Danfoss Spare Parts Kit, Complete, 1-1/2" | 4 1 | | |
| —3 | 950A0292H01 | Valve, Angle, SC, 1/4" MPT x 1/4" FPT | 3 | | |

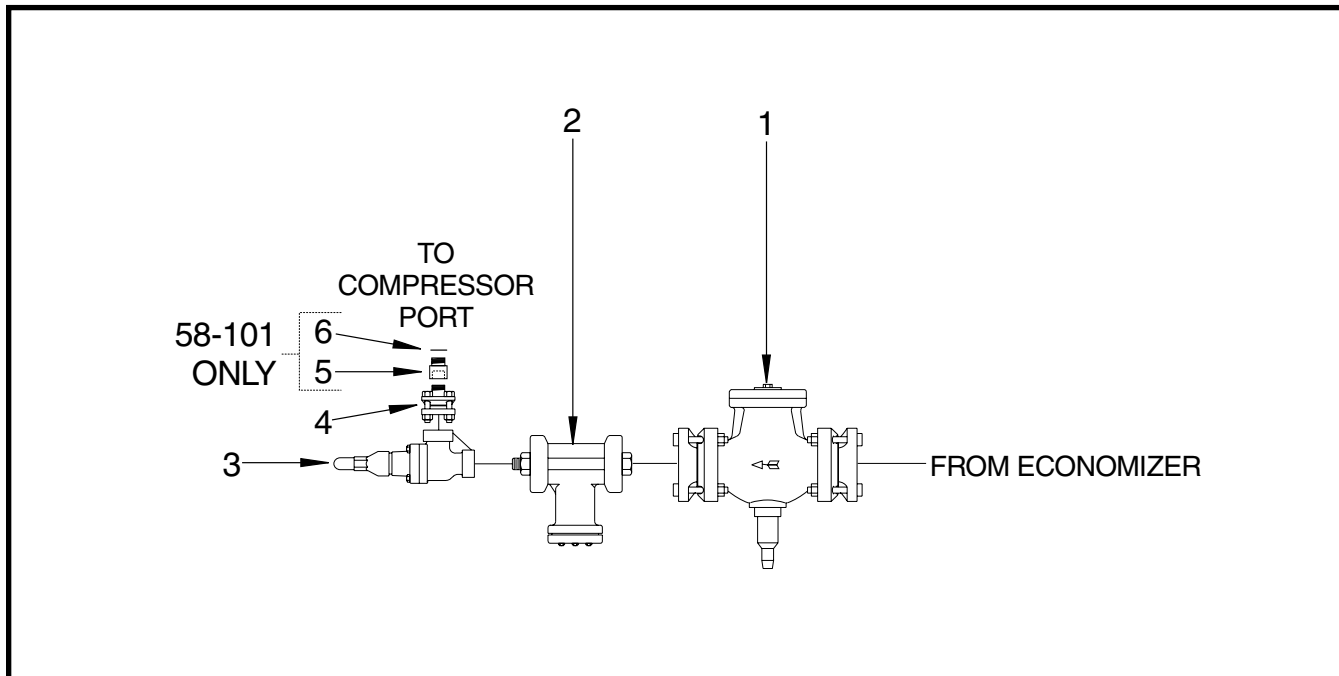


Figure 14. Economizer Kit, Typical.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 14— | 535B0056 | Economizer Details | Ref. | F | |
| —1 | 956A0025H22 | Valve, Check, 1-1/4", RXF 12—68, R-22 | 1 | | |
| | 959A0057H04 | Gasket, Flange, 1-1/4" | 2 | | |
| | 956A0025H28 | Valve, Check, Modified, 1-1/4", RXF 12—68, R-717 | 1 | | |
| | 959A0057H04 | Gasket, Flange, 1-1/4" | 2 | | |
| | 956A0025H23 | Valve, Check, Modified, 1-5/8", RXF 85 & 101 | 1 | | |
| | 959A0057H05 | Gasket, Flange, 1-1/2" | 2 | | |
| —2 | 950A0001H05 | Strainer, 1-1/4", RXF 12—68 | 1 | | |
| | 959A0057H04 | Gasket, Flange, 1-1/4" | 2 | | |
| | 950A0001H06 | Strainer, 2", RXF 85 & 101 | 1 | | |
| | 959A0057H07 | Gasket, Flange, 2" | 2 | | |
| | 950A0001H08 | Strainer, 1-1/2", RXF 85 & 101 | 1 | | |
| | 959A0057H05 | Gasket, Flange, 1-1/2" | 2 | | |
| —3 | 950A0233H04 | Valve, Angle, SC, SW, 1-1/4", Danfoss | 1 | | |
| | 950A0233H05 | Valve, Angle, SC, SW, 1-1/2", Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1-1/4 & 1-1/2" | 1 | | |
| —4 | 944A0360G10 | Flange, Union, SW, 1-1/4" | 1 | | |
| | 959A0057H04 | Gasket, 1-1/4" | 2 | | |
| | 944A0360G11 | Flange, Union, SW, 1-1/2" | 1 | | |
| | 959A0057H05 | Gasket, 1-1/2" | 2 | | |
| —5 | 944A0246H19 | Adapter, 1-1/2" NPTF to 1-7/8" UNF | 1 | | |
| —6 | 980A0012K72 | O-Ring | 1 | | |

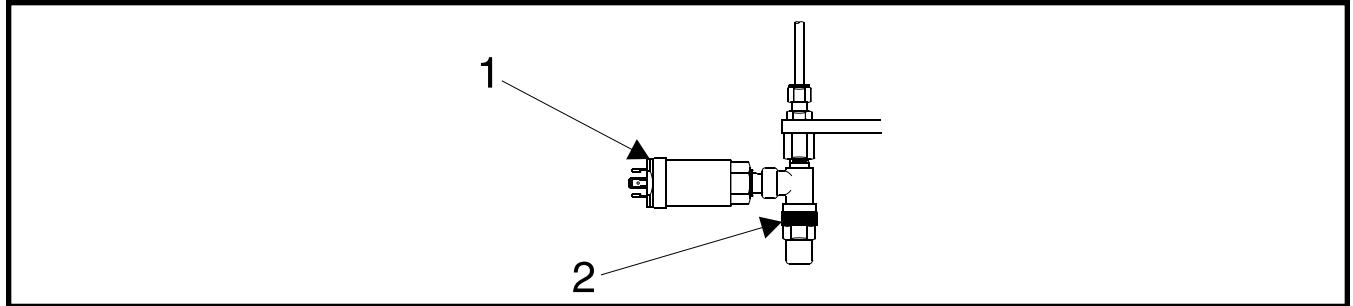
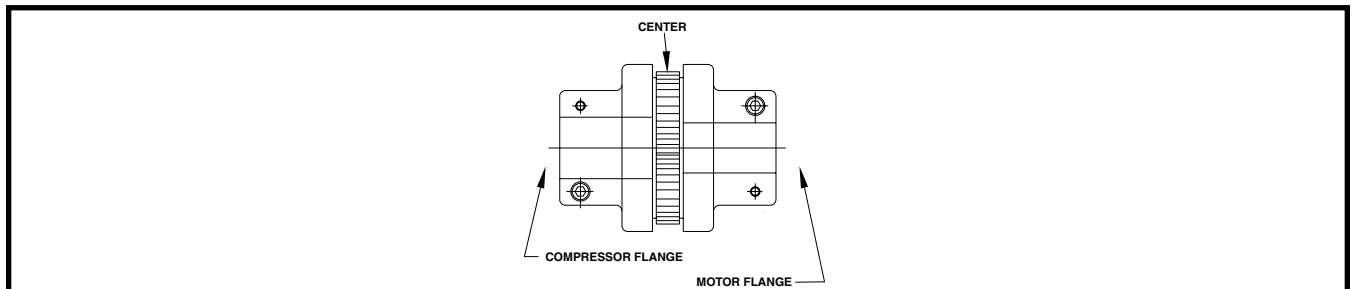


Figure 15. Transducer Piping Assembly.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---------------------------------------|------|------|------------|
| 15— | — | Transducer Piping Assembly | Ref. | | |
| —1 | 913A0146H01 | Transducer, 0 - 200 PSIA | 3 | | |
| | 913A0146H02 | Transducer, 0 - 500 PSIA | 3 | | |
| —2 | 950A0292H01 | Valve, Angle, SC, 1/4" MPT x 1/4" FPT | 3 | | |



| MODEL | SIZE | COMPRESSOR FLANGE | | CENTER | MOTOR FLANGE | |
|--------|------|-------------------|-------|-------------|--------------|-------|
| | | PART NO. | BORE | | PART NO. | BORE |
| 12—19 | 6C | 930A0093H73 | 1.378 | 930A0093H61 | 930A0093H80 | 1.375 |
| 12—19 | 6C | 930A0093H73 | 1.378 | 930A0093H61 | 930A0093H72 | 1.625 |
| 12—19 | 6C | 930A0093H73 | 1.378 | 930A0093H61 | 930A0093H63 | 1.875 |
| 12—19 | 7C | 930A0093H67 | 1.378 | 930A0093H58 | 930A0093H60 | 1.875 |
| 12—19 | 7C | 930A0093H67 | 1.378 | 930A0093H58 | 930A0093H96 | 1.625 |
| 12—19 | 8C | 930A0093H69 | 1.378 | 930A0093H01 | 930A0093H53 | 2.375 |
| 12—19 | 8C | 930A0093H69 | 1.378 | 930A0093H01 | 930A0093H03 | 1.875 |
| 12—19 | 8C | 930A0093H69 | 1.378 | 930A0093H01 | 930A0093H04 | 2.125 |
| 24—50 | 6C | 930A0093H62 | 1.575 | 930A0093H61 | 930A0093H63 | 1.875 |
| 24—50 | 6C | 930A0093H62 | 1.575 | 930A0093H61 | 930A0093H72 | 1.625 |
| 24—50 | 6C | 930A0093H62 | 1.575 | 930A0093H61 | 930A0093H83 | 1.125 |
| 24—50 | 7C | 930A0093H59 | 1.575 | 930A0093H58 | 930A0093H60 | 1.875 |
| 24—50 | 7C | 930A0093H59 | 1.575 | 930A0093H58 | 930A0093H82 | 1.375 |
| 24—50 | 8C | 930A0093H54 | 1.575 | 930A0093H01 | 930A0093H03 | 1.875 |
| 24—50 | 8C | 930A0093H54 | 1.575 | 930A0093H01 | 930A0093H04 | 2.125 |
| 24—50 | 8C | 930A0093H54 | 1.575 | 930A0093H01 | 930A0093H53 | 2.375 |
| 24—50 | 8C | 930A0093H54 | 1.575 | 930A0093H01 | 930A0093H77 | 2.165 |
| 24—50 | 8C | 930A0093H54 | 1.575 | 930A0093H01 | 930A0093H92 | 2.362 |
| 58—101 | 8C | 930A0093H39 | 2.000 | 930A0093H01 | 930A0093H03 | 1.875 |
| 58—101 | 8C | 930A0093H39 | 2.000 | 930A0093H01 | 930A0093H04 | 2.125 |
| 58—101 | 8C | 930A0093H39 | 2.000 | 930A0093H01 | 930A0093H53 | 2.375 |
| 58—101 | 9C | 930A0093H37 | 2.000 | 930A0093H05 | 930A0093H09 | 2.375 |
| 58—101 | 10C | 930A0120H01 | 2.000 | 930A0093H11 | 930A0120H02 | 2.375 |

Figure 16. Drive Coupling.

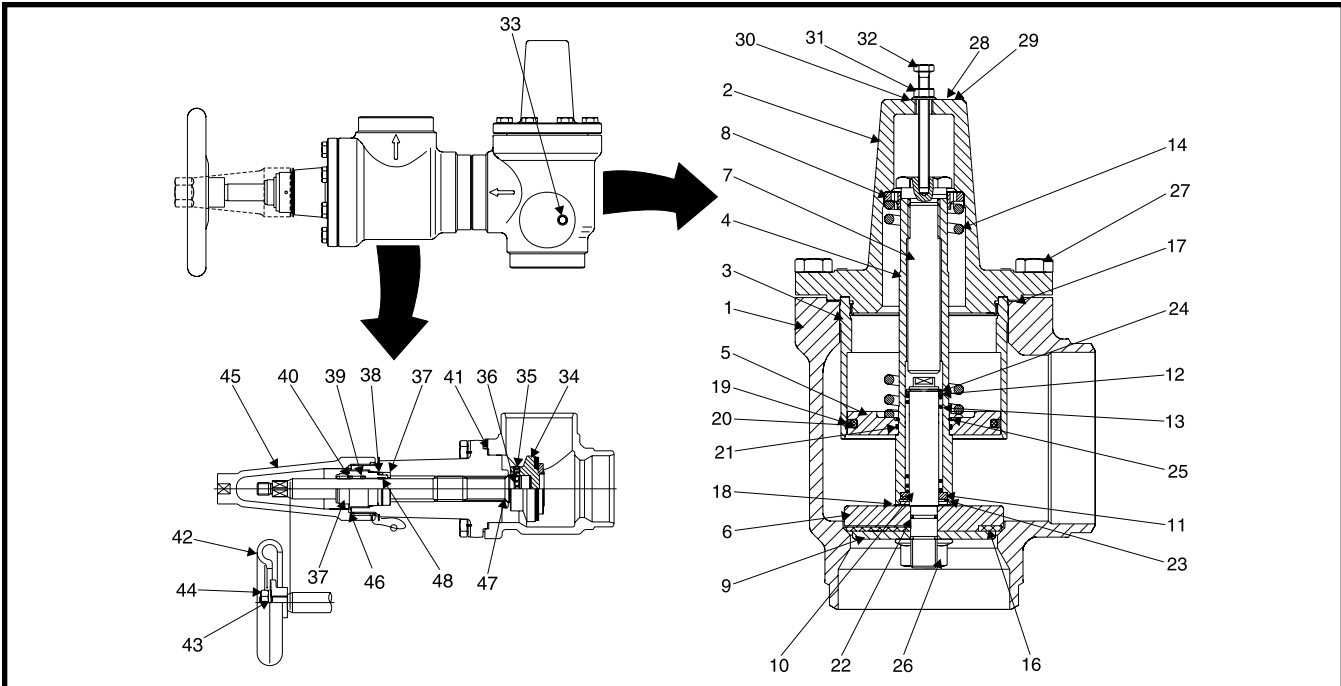


Figure 17. 2-1/2—5" Discharge Stop/Check Valve, Danfoss.

| Figure 17. DISCHARGE STOP-CHECK VALVE ASSEMBLY | | | | |
|--|---------------|-------|-------------|-------------|
| ASSEMBLY | APPLICATION | SIZE | STOP VALVE | CHECK VALVE |
| 582C0028G01 | HIGH STAGE HW | 2-1/2 | 950A0240H07 | 956A0043H01 |
| 582C0028G02 | HIGH STAGE SC | 2-1/2 | 950A0241H07 | 956A0043H01 |
| 582C0028G03 | BOOSTER HW | 2-1/2 | 950A0240H07 | 956A0043H02 |
| 582C0028G04 | BOOSTER SC | 2-1/2 | 950A0241H07 | 956A0043H02 |
| 582C0029G01 | HIGH STAGE HW | 3 | 950A0240H08 | 956A0044H01 |
| 582C0029G02 | HIGH STAGE SC | 3 | 950A0241H08 | 956A0044H01 |
| 582C0029G03 | BOOSTER HW | 3 | 950A0240H08 | 956A0044H02 |
| 582C0029G04 | BOOSTER SC | 3 | 950A0241H08 | 956A0044H02 |
| 582C0030G01 | HIGH STAGE HW | 4 | 950A0240H09 | 956A0045H01 |
| 582C0030G02 | HIGH STAGE SC | 4 | 950A0241H09 | 956A0045H01 |
| 582C0030G03 | BOOSTER HW | 4 | 950A0240H09 | 956A0045H02 |
| 582C0030G04 | BOOSTER SC | 4 | 950A0241H09 | 956A0045H02 |
| 582C0031G01 | HIGH STAGE HW | 5 | 950A0240H10 | 956A0046H01 |
| 582C0031G02 | HIGH STAGE SC | 5 | 950A0241H10 | 956A0046H01 |
| 582C0031G03 | BOOSTER HW | 5 | 950A0240H10 | 956A0046H02 |
| 582C0031G04 | BOOSTER SC | 5 | 950A0241H10 | 956A0046H02 |

| Fig. 17. STOP VALVE REPAIR KITS (See index next page) | | | | | | | |
|---|---------|--------------|---|---------------------------------------|------------------------------|-------------------------------|--------------------------------------|
| VALVE | DESCR. | SIZE Inch | ● COMPLETE SPARES KIT ⁽¹⁾ | ✦ PACKING GLAND KIT ⁽²⁾ | ◆ CONE KIT ⁽³⁾ | ◆ HW/SC KIT ⁽⁴⁾ | ■ CAP & BONNET KIT ⁽⁵⁾ |
| 950A0240H07 | BW - HW | 2-1/2 | 950A0240H24 | 950A0232H33 | 950A0240H44 | 950A0232H53 | N/A |
| 950A0240H08 | BW - HW | 3 | 950A0240H25 | 950A0240H34 | 950A0240H45 | 950A0240H54 | N/A |
| 950A0240H09 | BW - HW | 4 | 950A0240H26 | 950A0240H34 | 950A0240H46 | 950A0240H55 | N/A |
| 950A0240H10 | BW - HW | 5 | 950A0240H27 | 950A0240H35 | 950A0240H47 | 950A0240H56 | N/A |
| 950A0241H07 | BW - SC | 2-1/2 | 950A0240H24 | 950A0232H33 | 950A0240H44 | 950A0233H62 | 950A0241H54 |
| 950A0241H08 | BW - SC | 3 | 950A0240H25 | 950A0240H34 | 950A0240H45 | 950A0241H63 | 950A0241H55 |
| 950A0241H09 | BW - SC | 4 | 950A0240H26 | 950A0240H34 | 950A0240H46 | 950A0241H63 | 950A0241H56 |
| 950A0241H10 | BW - SC | 5 | 950A0240H27 | 950A0240H35 | 950A0240H47 | 950A0241H64 | 950A0241H57 |

- (1) Consists of Cone, Setscrew, Steel Balls, O-ring, Cap Gasket, Soft Backseat.
- (2) Consists of Packing Gland and Washer, O-rings, Wear Ring, and U-sleeves (where applicable).
- (3) Consists of Cone, Setscrew, Steel Balls, O-ring.
- (4) Consists of Handwheel, Washer, Screw/Nut or Seal Cap and Gasket.
- (5) Consists of O-ring and Cap Gasket (plus Soft Backseat where applicable).

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|---|------|------|------------|
| 17— | — | Discharge Stop Check Valve Assembly | Ref. | | |
| | — | Check Valve (For P/N, see chart previous page) | Ref. | | |
| —1 | — | Housing | 1 | | |
| —2 | — | Bonnet | 1 | | |
| —3 | — | Piston Cylinder | 1 | | |
| —4 | — | Piston Rod | 1 | | |
| —5 | — | Piston | 1 | | |
| —6 | — | Cone | 1 | | |
| —7 | — | Spring Screw | 1 | | |
| —8 | — | Spring Bushing | 1 | | |
| —9 | — | Cone Plate | 1 | | |
| —10 | — | Cone Rod | 1 | | |
| —11 | — | Rear Bushing | 1 | | |
| —12 | — | Front Bushing | 1 | | |
| —13 | — | Spring | 1 | | |
| —14 | Spring Kit* | Spring | 1 | | |
| —15 | — | Plug (not shown) | 1 | | |
| —16 | Seal Kit* | Teflon Ring | 1 | | |
| —17 | Seal Kit* | Bonnet Gasket | 1 | | |
| —18 | Seal Kit* | Nylon Washer | 1 | | |
| —19 | Seal Kit* | Glyd Ring® | 1 | | |
| —20 | Seal Kit* | O-Ring | 1 | | |
| —21 | Seal Kit* | O-Ring | 1 | | |
| —22 | Seal Kit* | O-Ring | 1 | | |
| —23 | — | Spring Ring | 1 | | |
| —24 | — | Spring Ring | 1 | | |
| —25 | — | Spring Ring | 1 | | |
| —26 | — | Nut | 1 | | |
| —27 | — | Set Screw | A/R | | |
| —28 | Spring Kit* | Marking Plate | 1 | | |
| —29 | Spring Kit* | Rivet | 1 | | |
| —30 | — | Washer | 1 | | |
| —31 | — | Nut | 1 | | |
| —32 | — | Screw | 1 | | |
| —33 | 950A0292H01 | Valve, Angle, Needle, SC, 1/4" MPT x 1/4" FPT | 1 | | |
| | — | Stop Valve (For P/N, see charts previous page) | Ref. | | |
| —34 | ●◆ | Cone & Cone Seal | 1 | | |
| —35 | ●◆ | Setscrew | 1 | | |
| —36 | ●◆ | Balls, Steel | A/R | | |
| —37 | ✻ | Gland, Packing | 1 | | |
| —38 | ✻ | Washer, Packing | 1 | | |
| —39 | ✻ | O-ring | 1 | | |
| —40 | ✻ | O-ring | 1 | | |
| —41 | ●◆■ | O-ring | 1 | | |
| —42 | ◆ | Handwheel | 1 | | |
| —43 | ◆ | Washer | 1 | | |
| —44 | ◆ | Screw/Nut | 1 | | |
| —45 | ◆ | Cap | 1 | | |
| —46 | ●◆■ | Gasket, Cap | 1 | | |
| —47 | ●■ | Baskseat, Soft | 1 | | |

* See Check Valve Repair Kits Chart, below.

| Figure 17. CHECK VALVE REPAIR KITS (See index above) | | | | | | | |
|--|-------------|--------------|------------------|-------------|-----------------------|------------------------|----------------------|
| VALVE | APPLICATION | SIZE Inch | BONNET GASKET | SEAL KIT | 7.2 PSI SPRING KIT | 14.5 PSI SPRING KIT | 29 PSI SPRING KIT |
| 956A0043H01 | HIGH STAGE | 2-1/2 | 956A0043H11 | 956A0043H12 | 956A0043H15 | 956A0043H13 | 956A0043H14 |
| 956A0043H02 | BOOSTER | 2-1/2 | 956A0043H11 | 956A0043H12 | 956A0043H15 | 956A0043H13 | 956A0043H14 |
| 956A0044H01 | HIGH STAGE | 3 | 956A0044H11 | 956A0044H12 | 956A0044H15 | 956A0044H13 | 956A0044H14 |
| 956A0044H02 | BOOSTER | 3 | 956A0044H11 | 956A0044H12 | 956A0044H15 | 956A0044H13 | 956A0044H14 |
| 956A0045H01 | HIGH STAGE | 4 | 956A0045H11 | 956A0045H12 | 956A0045H15 | 956A0045H13 | 956A0045H14 |
| 956A0045H02 | BOOSTER | 4 | 956A0045H11 | 956A0045H12 | 956A0045H15 | 956A0045H13 | 956A0045H14 |
| 956A0046H01 | HIGH STAGE | 5 | 956A0046H11 | 956A0046H12 | 956A0046H15 | 956A0046H13 | 956A0046H14 |

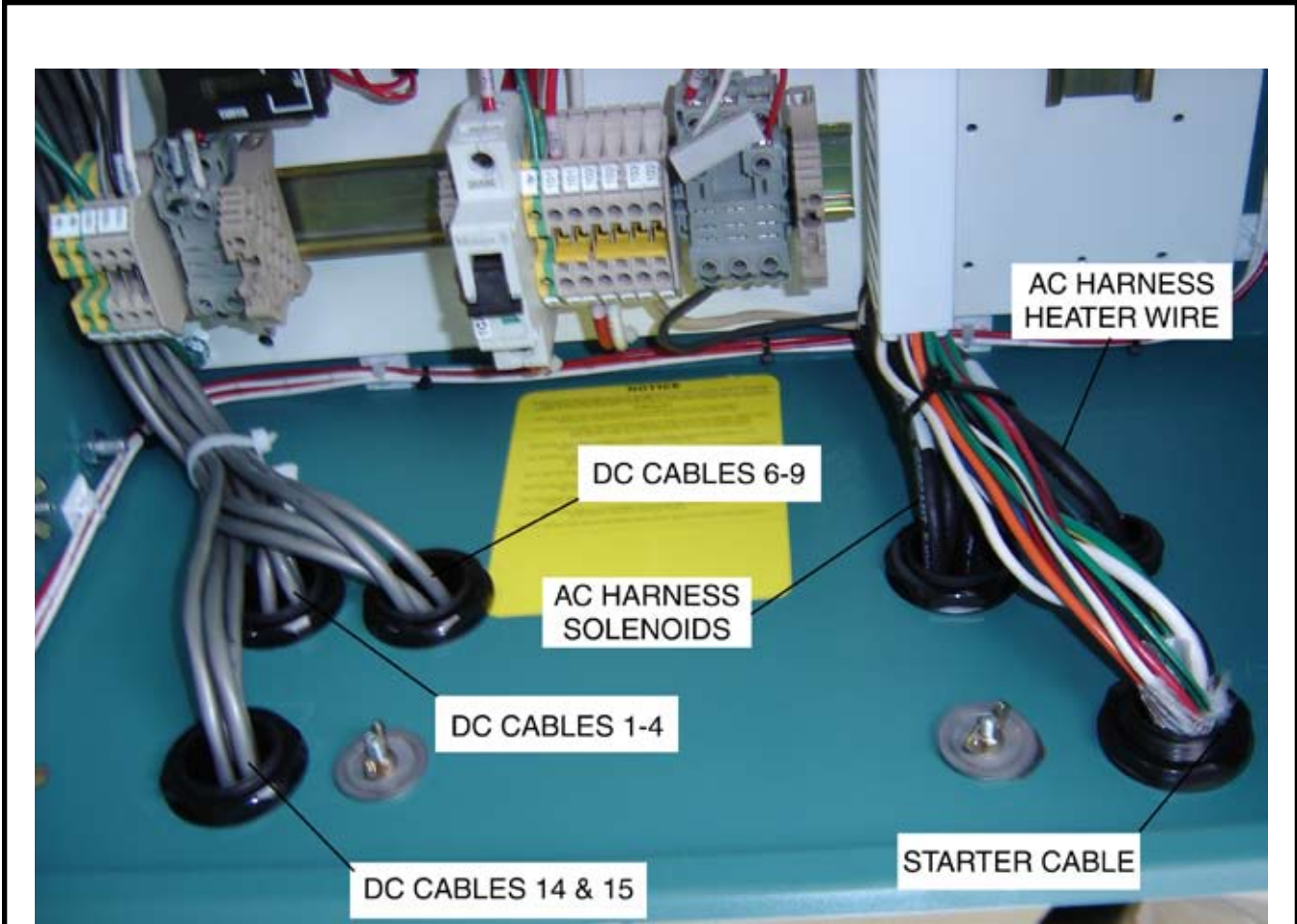


Figure 18a. Wiring Harness Installation, RXF 24 — 50.

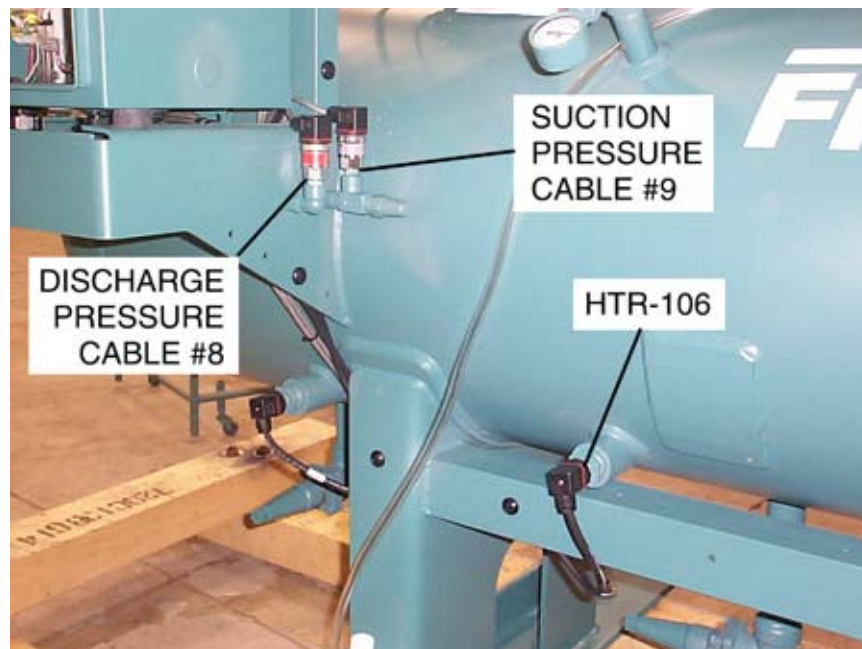
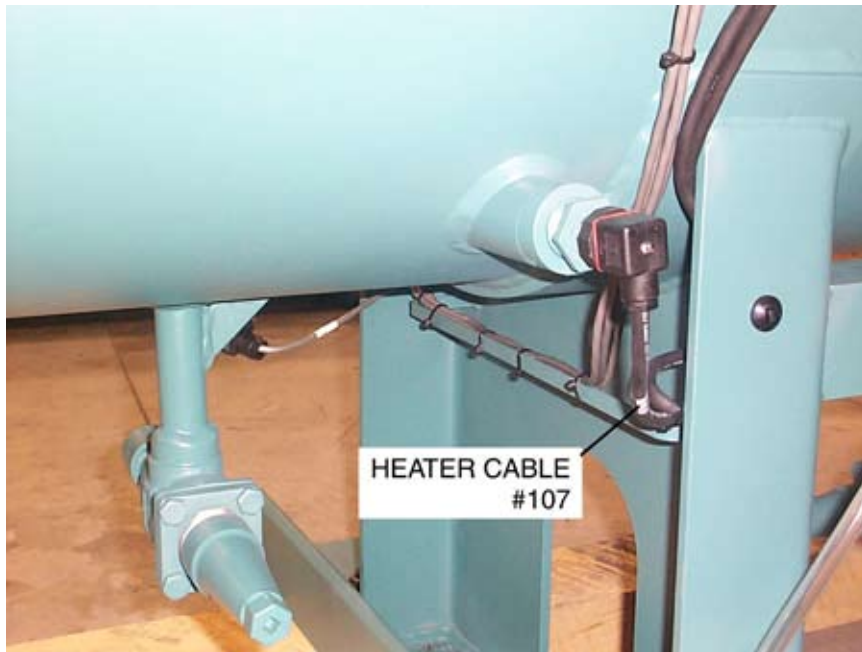


Figure 18b. Wiring Harness Installation, RXF 24 — 50.

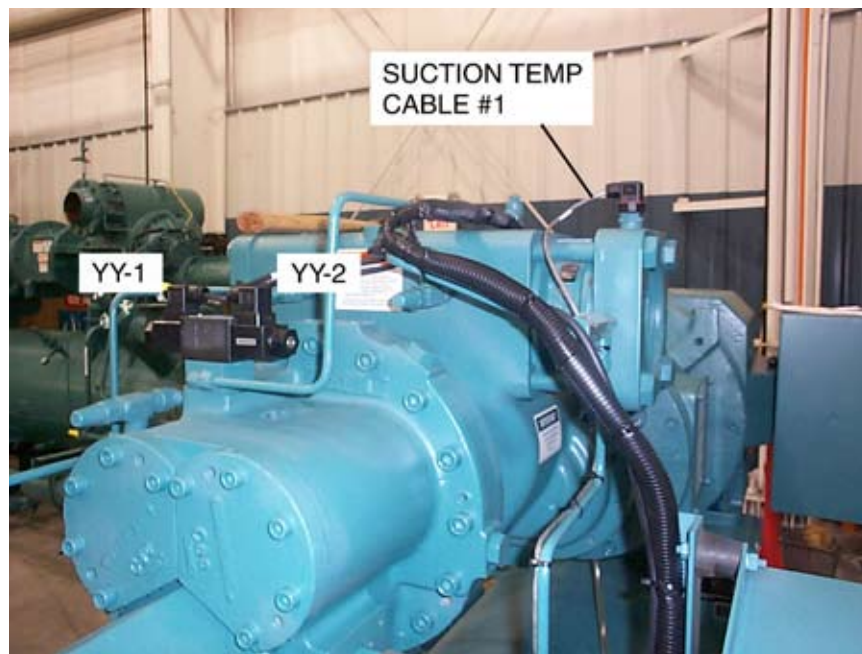
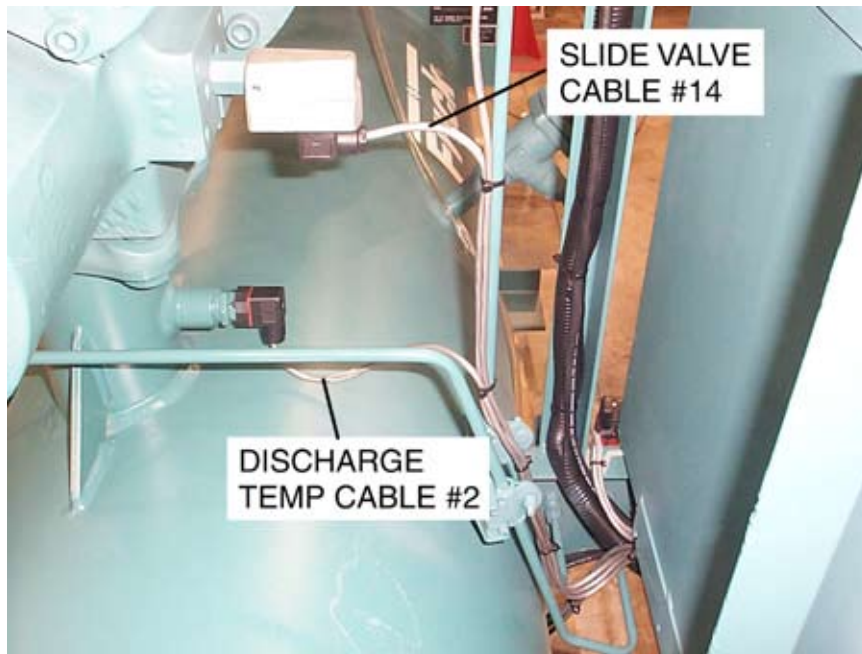


Figure 18c. Wiring Harness Installation, RFX 24 — 50.

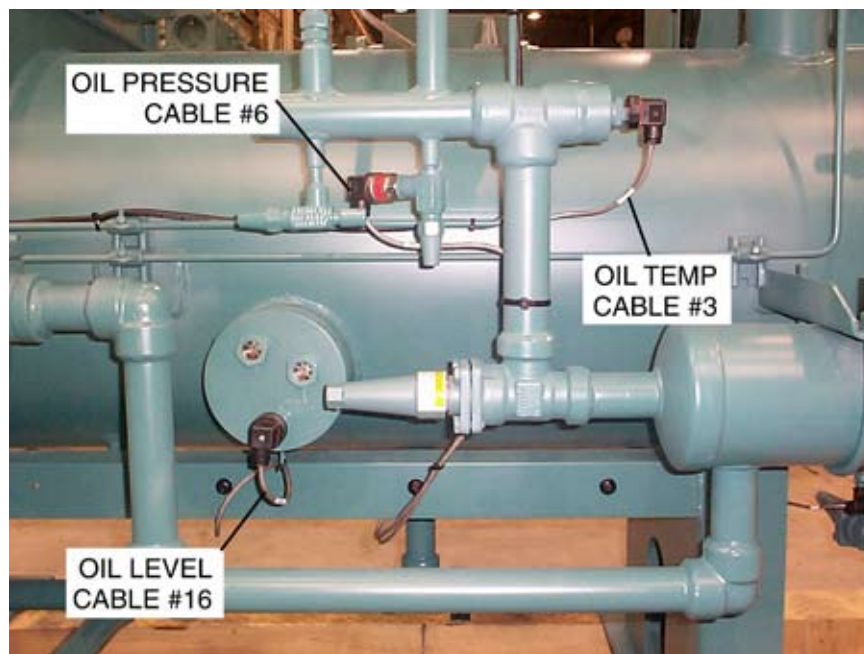
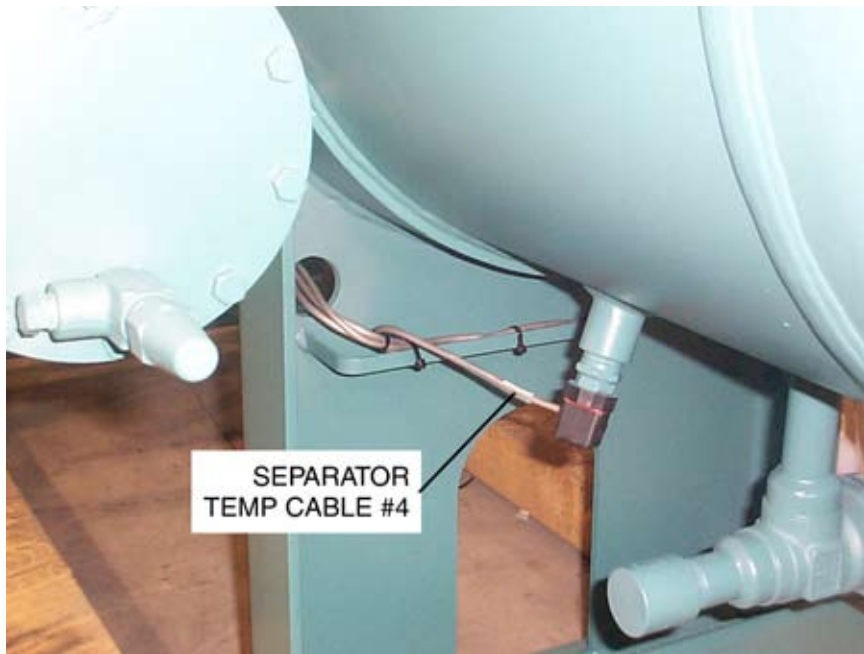


Figure 18d. Wiring Harness Installation, RXF 24 — 50.

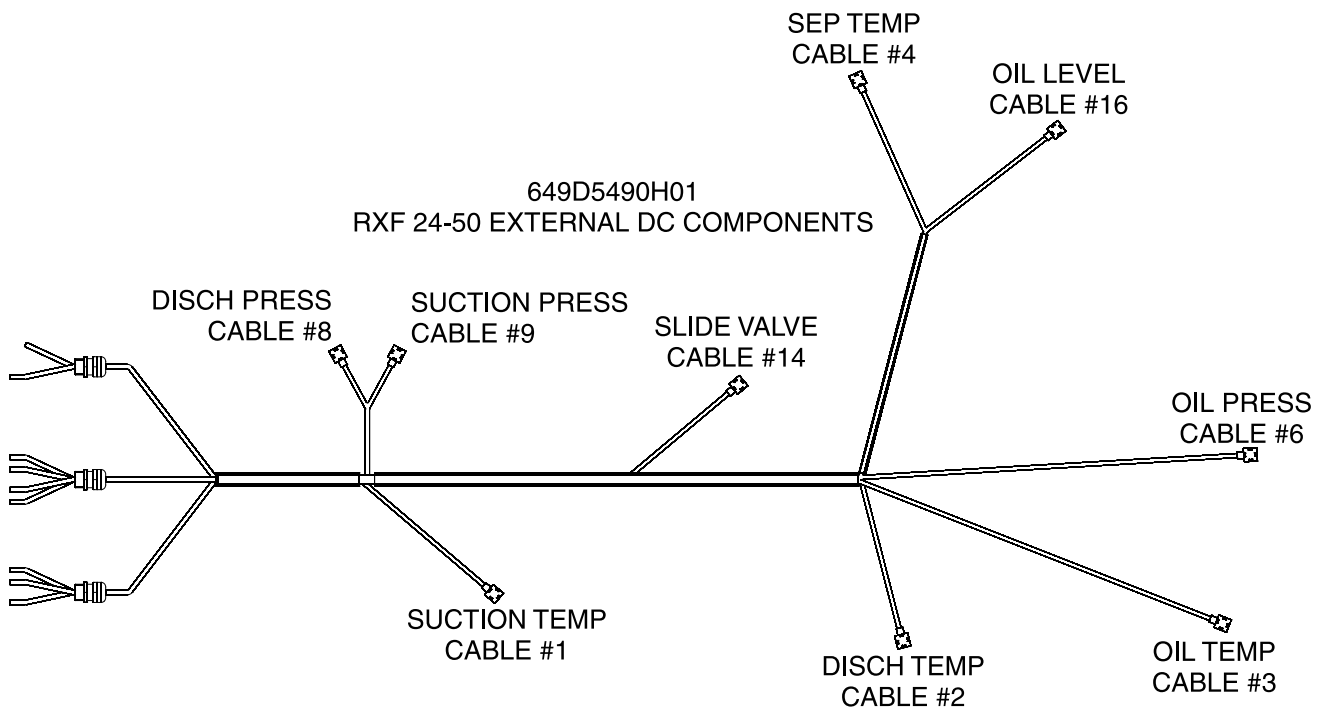
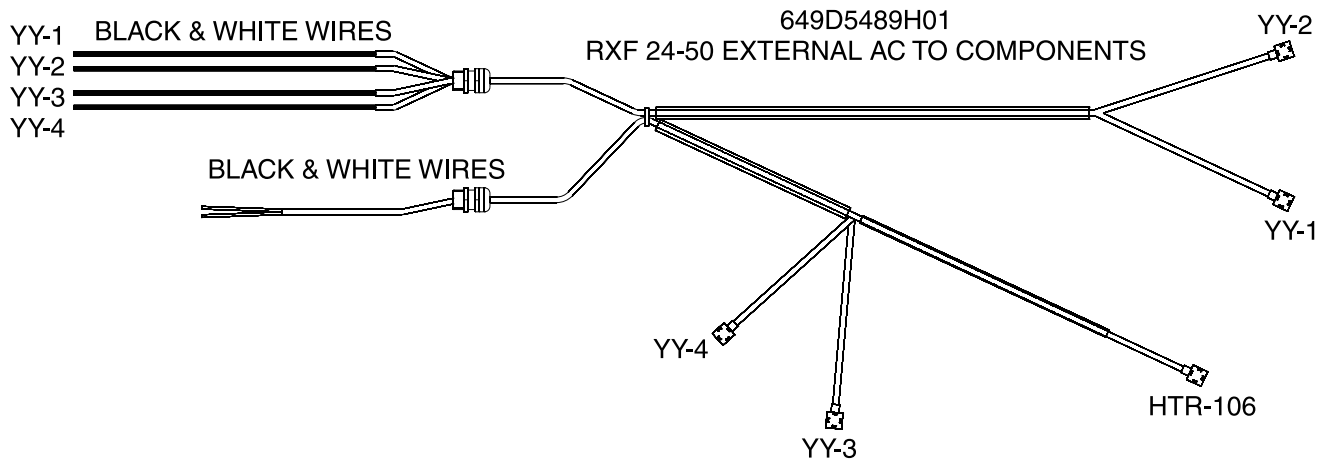


Figure 18e. Wiring Harness, RXF 24 — 50.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|----------------------------------|---|----------------------|-------------|------------|
| 18— | 649D5489 649D5490 649D5560 | Wiring Harness, 24-50, External AC Components Wiring Harness, 24-50, External DC Components Harness Installation, 24-50 | Ref. Ref. Ref. | D D - | |
| —1 | 649D5489H01 | Harness, External AC to Components, 24-50 | 1 | | |
| —2 | 649D5490H01 | Harness, External DC to Components, 24-50 | 1 | | |
| | 649A0890H01 649A0890H11 | Connector, DIN w/M3 connection for shielded cable Gasket, DIN Connector | A/R A/R | | |

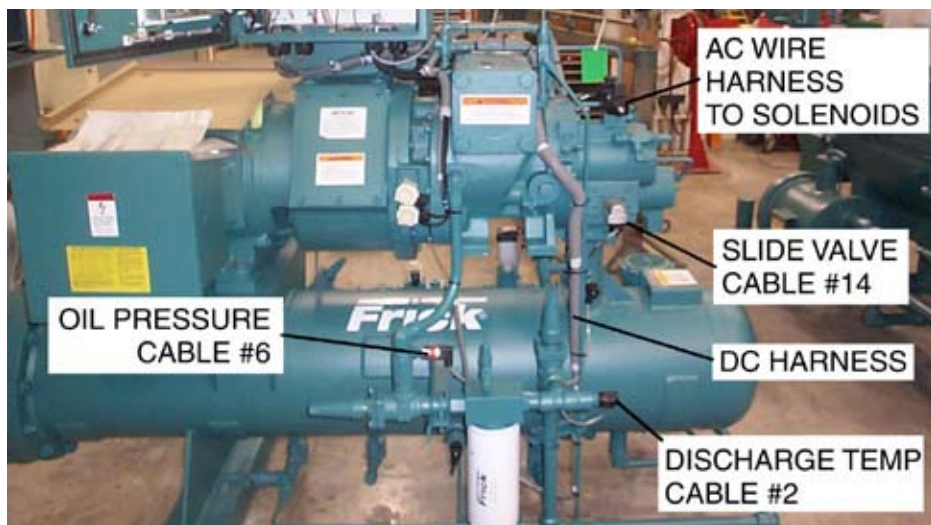
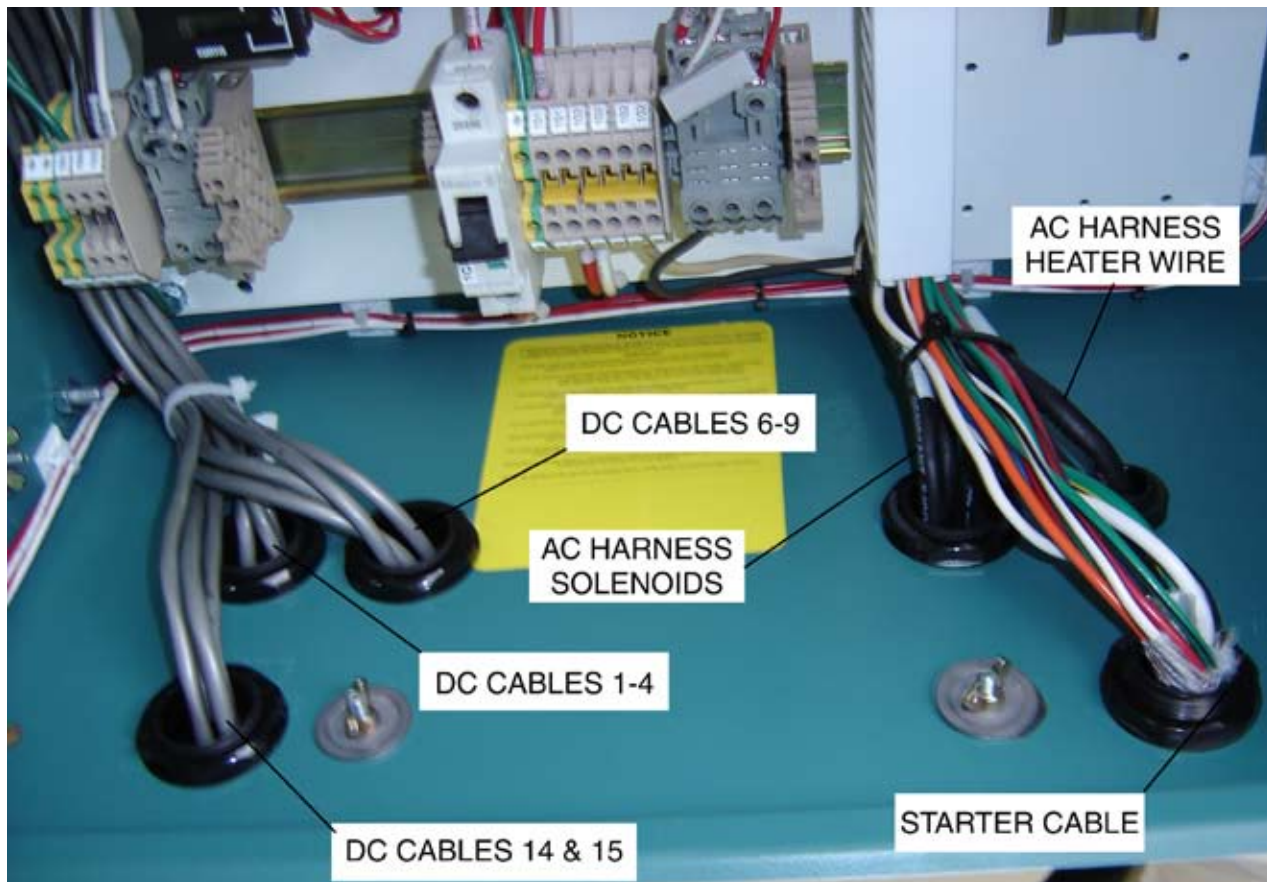


Figure 19a. Wiring Harness Installation, RXF 58 — 101.

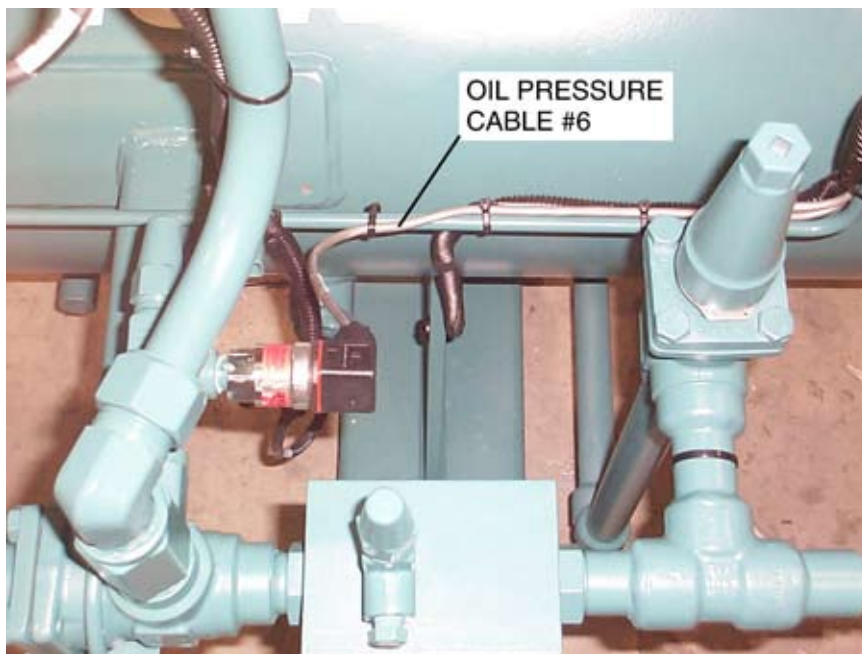
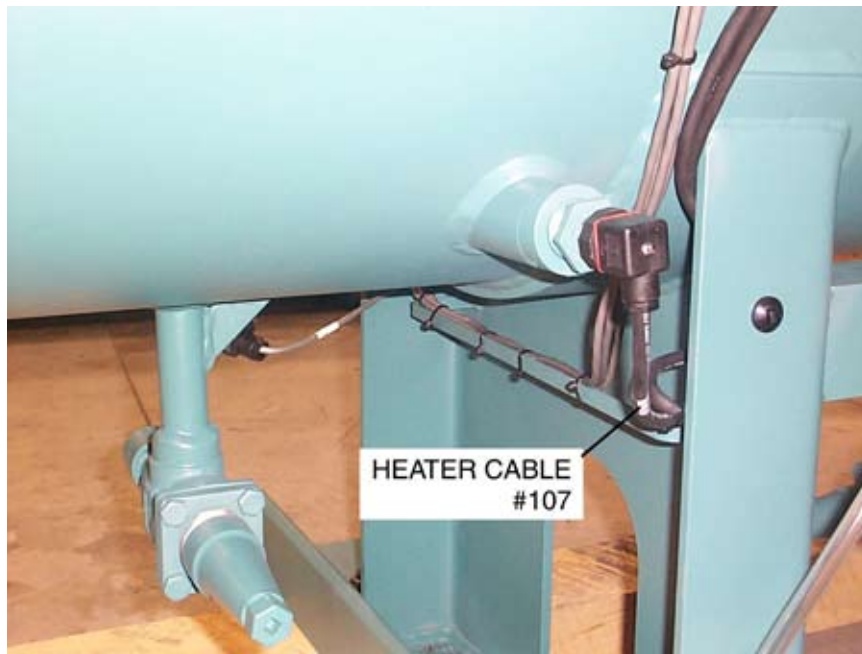


Figure 19b. Wiring Harness Installation, RXF 58 — 101.

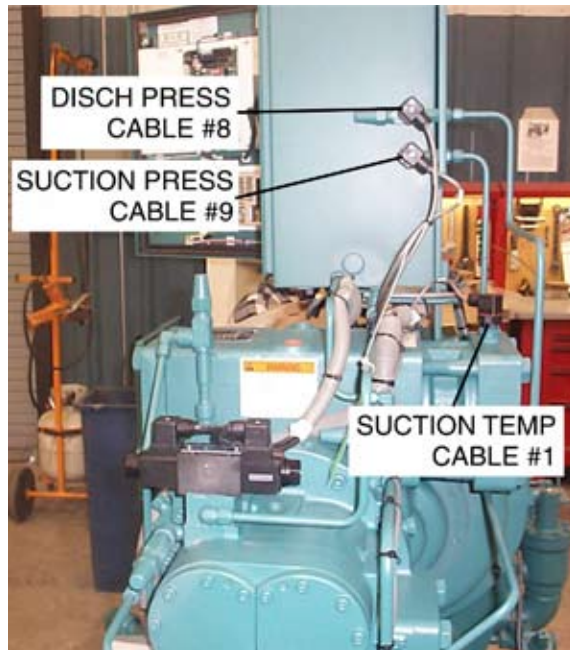
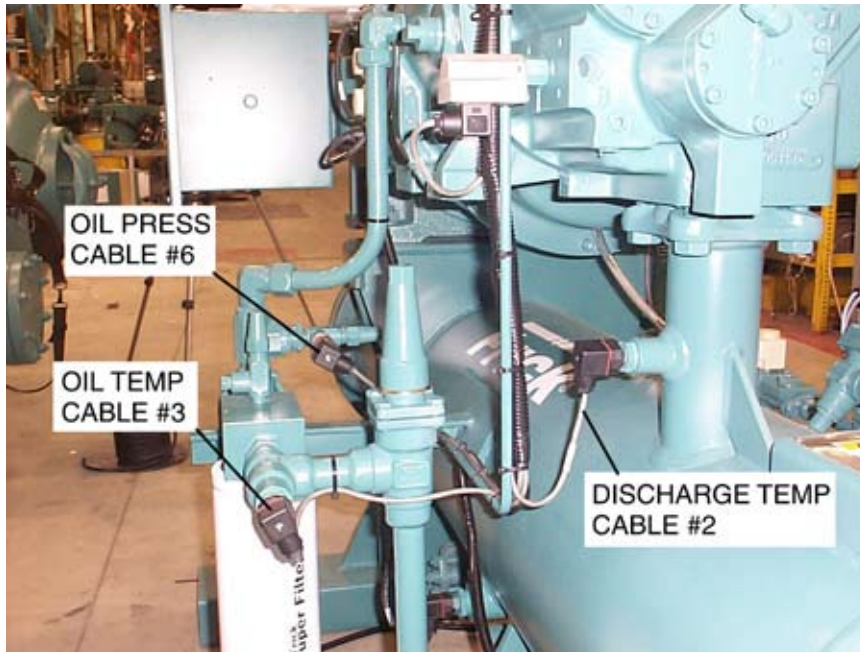


Figure 19c. Wiring Harness Installation, RXF 58 — 101.

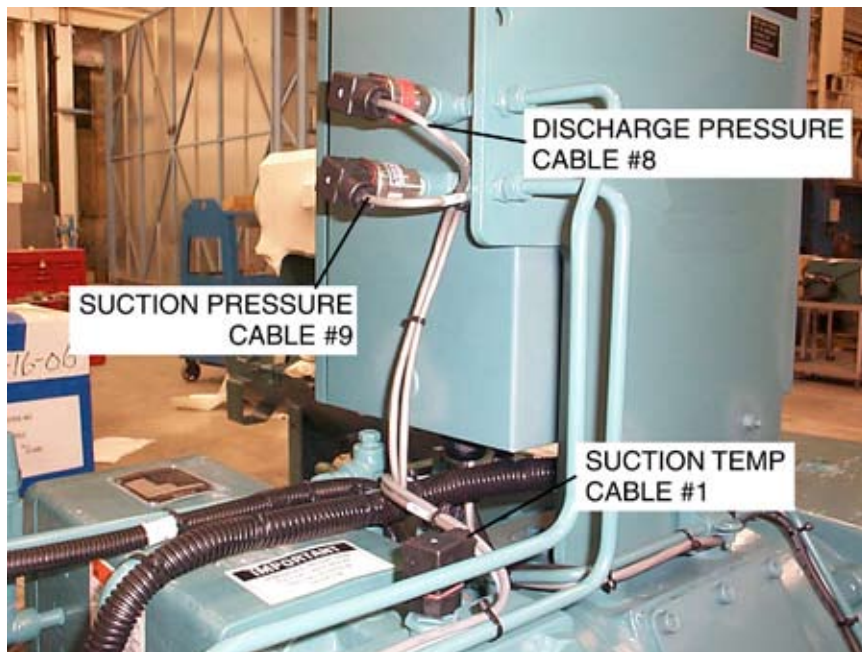


Figure 19d. Wiring Harness Installation, RXF 58 — 101.

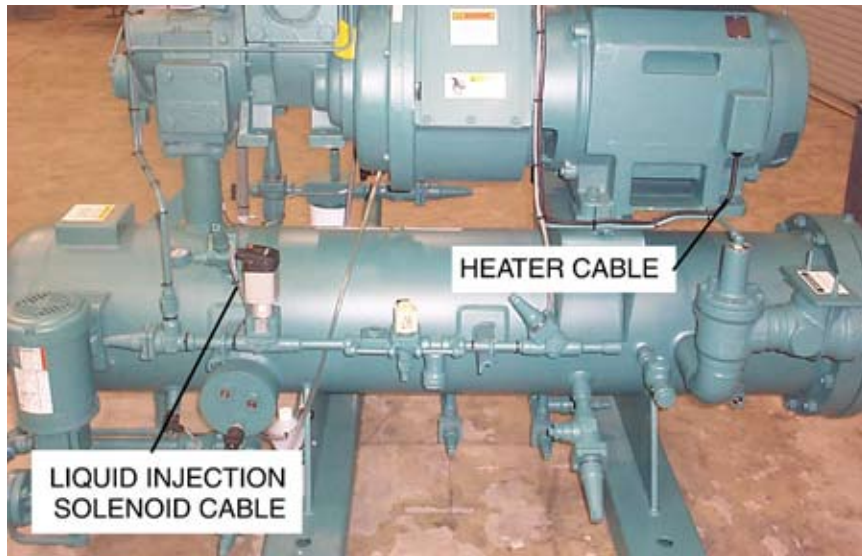
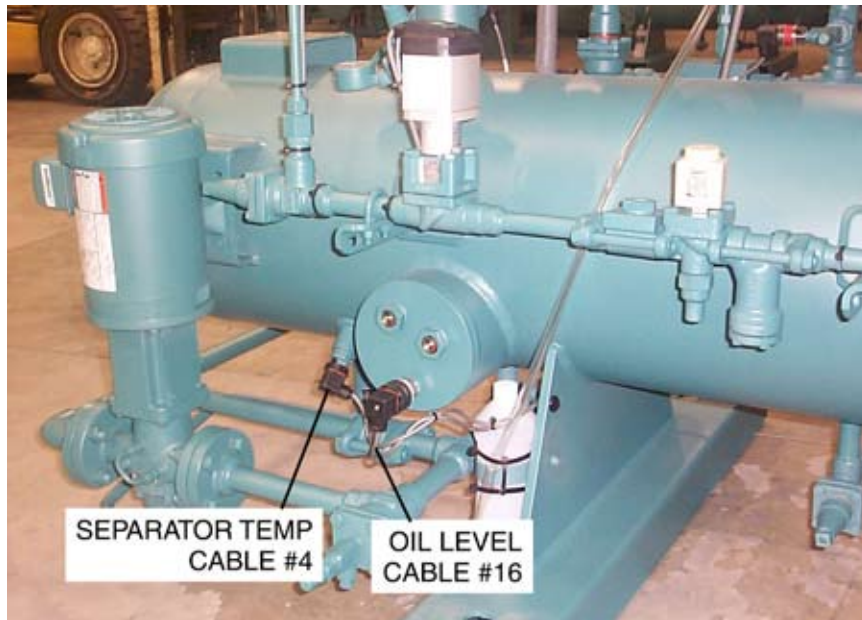


Figure 19e. Wiring Harness Installation, RXF 58 — 101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|----------------------------------|--|----------------------|-------------|------------|
| 19— | 649D5468 649D5469 649D5561 | Wiring Harness, 58-101, External AC Components Wiring Harness, 58-101, External DC Components Harness Installation, 58-101 | Ref. Ref. Ref. | D D - | |
| —1 | 649D5468H01 | Harness, External AC to Components, 58-101 | 1 | | |
| —2 | 649D5469H01 | Harness, External DC to Components, 58-101 | 1 | | |
| | 649A0890H01 | Connector, DIN w/M3 connection for shielded cable | A/R | | |
| | 649A0890H11 | Gasket, DIN Connector | A/R | | |

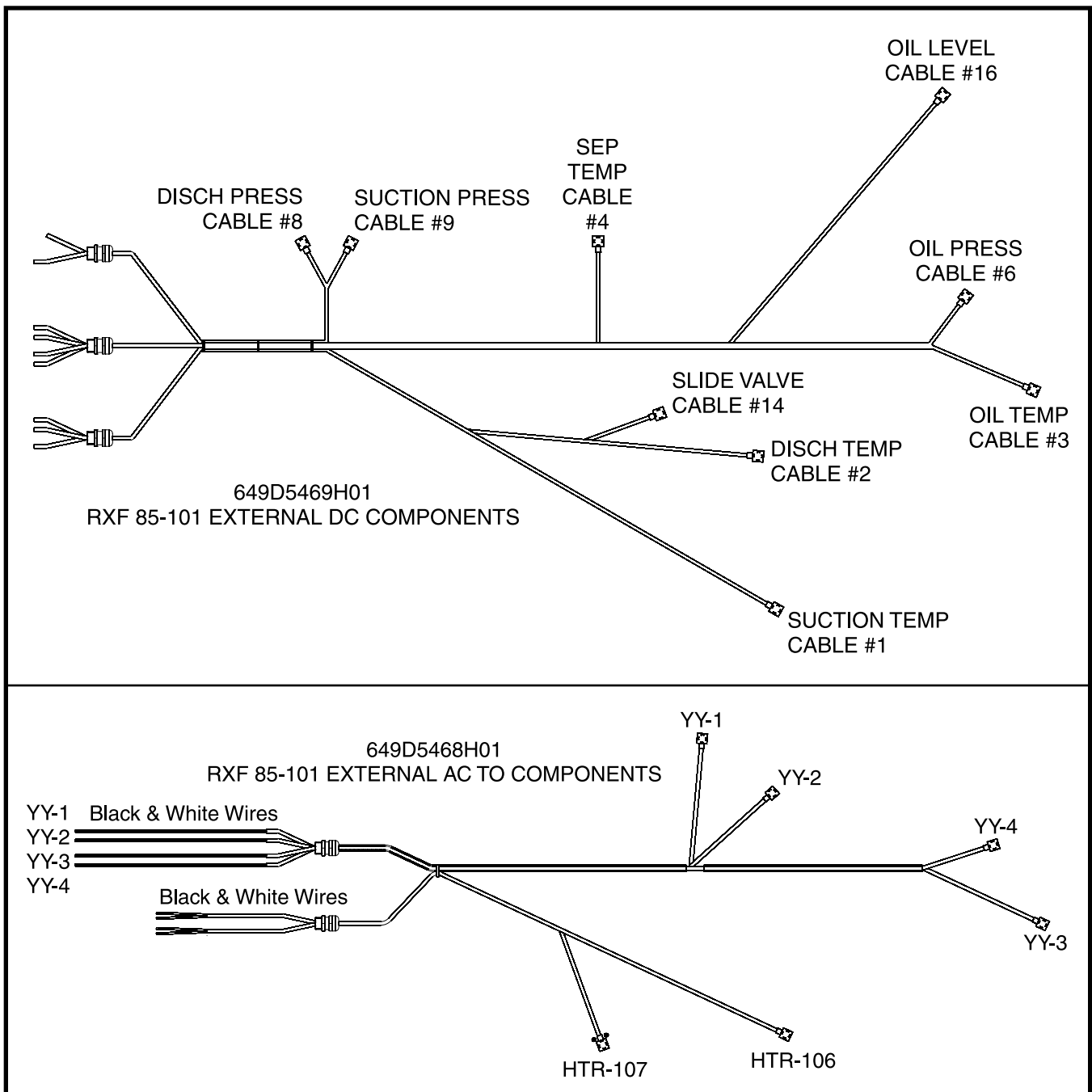
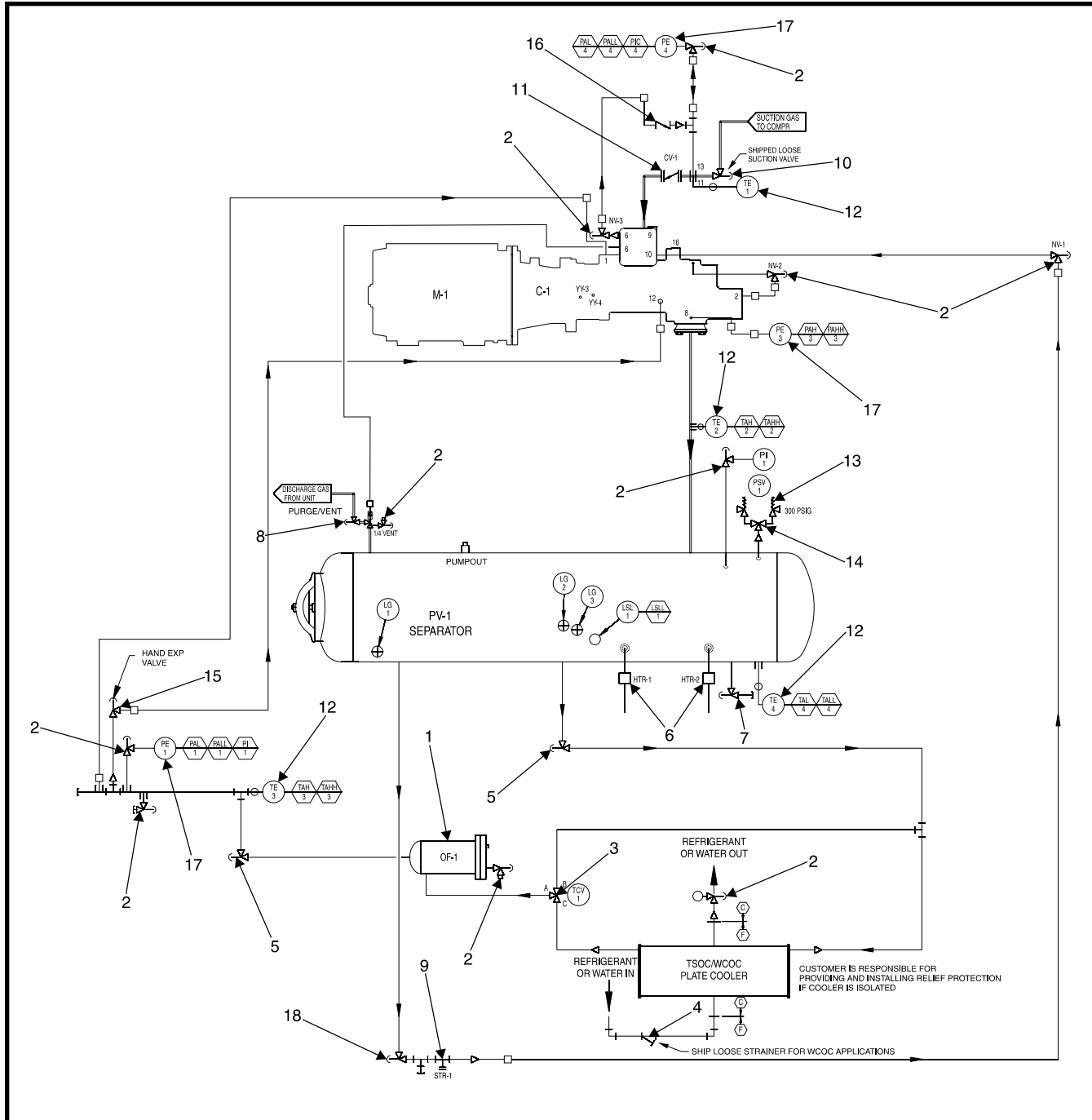


Figure 19f. Wiring Harness, RXF 58 — 101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 20— | — | Piping & Instrumentation, RXF 12—19 | Ref. | — | |
| —1 | 535A0509H01 | Head, Oil Filter | 1 | | |
| —2 | 535A0354H02 | Cartridge, Oil Filter, SuperFilter™ II | 1 | | |
| —3 | 950A0292H01 | Valve, Angle, Needle, SC, 1/4" MPT x 1/4" FPT | 8 | | |
| —4 | 950A0245H03 | Valve, Globe, SW, SC, 1", Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1" | 1 | | |
| | 950A0232H42 | Spare Parts Kit, Cone, 1" | 1 | | |
| | 950A0232H32 | Spare Parts Kit, Packing Gland, 1" | 1 | | |
| | 950A0233H52 | Spare Parts Kit, Cap & Bonnet, 1" | 1 | | |
| | 950A0233H62 | Spare Parts Kit, Seal Cap & Gasket, 1" | 1 | | |
| —5 | 950A0237H02 | Valve, Angle, THD, SC, 3/4", Danfoss | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| | 950A0232H41 | Spare Parts Kit, Cone, 3/4" | 1 | | |
| | 950A0232H31 | Spare Parts Kit, Packing Gland, 3/4" | 1 | | |
| | 950A0233H51 | Spare Parts Kit, Cap & Bonnet, 3/4" | 1 | | |
| | 950A0233H61 | Spare Parts Kit, Seal Cap & Gasket, 3/4" | 1 | | |
| | 950A0237H03 | Valve, Angle, THD, SC, 1", Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1" | 1 | | |
| | 950A0232H42 | Spare Parts Kit, Cone, 1" | 1 | | |
| | 950A0232H32 | Spare Parts Kit, Packing Gland, 1" | 1 | | |
| | 950A0233H52 | Spare Parts Kit, Cap & Bonnet, 1" | 1 | | |
| | 950A0233H62 | Spare Parts Kit, Seal Cap & Gasket, 1" | 1 | | |
| —6 | 950A0019H01 | Strainer, 1/2" FPT | 1 | | STR |
| | 950A0019H02 | Gasket, Flange | 1 | | |
| | 950A0019H03 | Gasket, Screen | 1 | | |
| | 950A0019H04 | Kit, Screen w/Gasket | 1 | | |
| —7 | 950A0233H01 | Valve, Angle, SW, SC, 1/2" | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 1/2" | 1 | | |
| | 950A0232H41 | Spare Parts Kit, Cone, 1/2" | 1 | | |
| | 950A0232H31 | Spare Parts Kit, Packing Gland, 1/2" | 1 | | |
| | 950A0233H51 | Spare Parts Kit, Cap & Bonnet, 1/2" | 1 | | |
| | 950A0233H61 | Spare Parts Kit, Seal Cap & Gasket, 1/2" | 1 | | |
| —8 | 950A0241H07 | Valve, WIL, Angle, SC, 2-1/2" Danfoss (See Figure 17) | 1 | | |
| | 950A0241H08 | Valve, WIL, Angle, SC, 3" Danfoss (See Figure 17) | 1 | | |
| | 950A0241H09 | Valve, WIL, Angle, SC, 4" Danfoss (See Figure 17) | 1 | | |
| —9 | 956A0051H01 | Valve, Check, 2 1/2, ANSI Class 125, RXF 12 | 1 | | |
| | 956A0051H02 | Valve, Check, 3, ANSI Class 125, RXF 15—24 | 1 | | |
| | 956A0051H03 | Valve, Check, 4, ANSI Class 125, RXF 30—50 | 1 | | |
| —10 | 952A0051H10 | Valve, Safety, 1/2" 300# | 1 | | PSV |
| | 952A0052H10 | Valve, Safety, 3/4" 300# | 1 | | PSV |
| —11 | 639A0151G01 | Assembly, Sensor, Temperature | 4 | | TE |
| | 639A0151H01 | Sensor, Temperature (Less DIN Connector) | 4 | | |
| | 649A0890H01 | Connector, DIN (with M3 connection for shielded cable) | 4 | | |
| | 649A0890H11 | Gasket, DIN | 4 | | |
| | 913A0100H01 | Thermal Compound, Temperature Sensor | A/R | | |
| —12 | — | Valve, Discharge Stop/Check (See Figure 17) | 1 | | |
| —13 | 950A0233H02 | Valve, Angle, SW, SC, 3/4" | 1 | | |
| | 950A0232H21 | Spare Parts Kit, Complete, 3/4" | 1 | | |
| | 950A0232H41 | Spare Parts Kit, Cone, 3/4" | 1 | | |
| | 950A0232H31 | Spare Parts Kit, Packing Gland, 3/4" | 1 | | |
| | 950A0233H51 | Spare Parts Kit, Cap & Bonnet, 3/4" | 1 | | |
| | 950A0233H61 | Spare Parts Kit, Seal Cap & Gasket, 3/4" | 1 | | |
| —14 | 913A0047H01 | Heater, Oil, 500W, 120VAC, w/DIN | 1 | | HTR |
| | 913A0047H02 | Heater, Oil, 1000W, 120VAC, w/DIN | 1 | | HTR |
| | 913A0047H03 | Heater, Oil, 500W, 240VAC, w/DIN | 1 | | HTR |
| | 913A0047H04 | Heater, Oil, 1000W, 240VAC, w/DIN | 1 | | HTR |
| —15 | 950A0282H01 | Valve, Temperature Regulating, 1" SW, 120°F, Hansen | 1 | | |
| | 950A0282H11 | Kit, Service, consisting of Thermostat and Gasket | 1 | | |
| —16 | 950A0292H03 | Valve, Angle, S.C., Stop, Needle, 1/2 MPT, Danfoss | 1 | | |
| —17 | 956A0052H01 | Valve, Check, 20 PSI, 3/8 NPTF | 1 | | |
| | 956A0052H02 | Valve, Check, 45 PSI, 3/8 NPTF | 1 | | |
| | 956A0053H01 | Valve, Check, 20 PSI, 1/2 NPTF | 1 | | |
| | 956A0053H01 | Valve, Check, 45 PSI, 1/2 NPTF | 1 | | |
| —18 | 913A0146H01 | Transducer, Pressure, 0—200 PSIA | 2 | | PE |
| | 913A0146H02 | Transducer, Pressure, 0—500 PSIA | 2 | | PE |



LEGEND

| | | | | | |
|------|------------------------|---------|------------------------------------|----|----------------------------|
| AS | AIR SUPPLY | PCV | PRESSURE CONTROL VALVE | TW | THERMOWELL |
| C | COMPRESSOR | PDSLL | LOW DIFFERENTIAL PRESS. SHUTDOWN | VI | VI CONTROL |
| CV | CHECK VALVE | PE | PRESSURE ELEMENT | WS | WATER SUPPLY |
| DP | DISCHARGE PRESSURE | PI | PRESSURE INDICATOR | YY | SOLENOID VALVE/EVENT VALVE |
| F | FILTER OR FILTER DRIER | PIC/TIC | PRESS./TEMP. INDICATING CONTROLLER | 1 | MAIN OIL SUPPLY |
| FG | FLOW GLASS | PM | PUMP MOTOR | 2 | SLIDE VALVE PISTON |
| HTR | HEATER | PS | AUTO CYCLE/PRESSURE SWITCH | 3 | LOW VI LIQUID INJECTION |
| HV | HAND ACTUATED VALVE | PSV | PRESSURE SAFETY VALVE | 4 | HIGH VI LIQUID INJECTION |
| LG | SIGHT OR LEVEL GLASS | SP | SUCTION PRESSURE | 5 | ECONOMIZER |
| LSL | OIL LEVEL SWITCH LOW | STR | STRAINER | 6 | SUCTION PRESSURE |
| LSSL | LOW OIL LEVEL SHUTDOWN | TAH | HIGH TEMPERATURE ALARM | 7 | CLOSED THREAD |
| M | MOTOR | TAHH | HIGH TEMP. SHUTDOWN | 8 | DISCHARGE PRESSURE |
| 1MC | MOTOR CONTROL CENTER | TAL | LOW TEMPERATURE ALARM | 9 | LIQ. INJ. BLEED LINE |
| 2MC | MOTOR CONTROL CENTER | TALL | LOW TEMPERATURE SHUTDOWN | 10 | COALESCER BLEED LINE |
| OP | OIL PRESSURE | TCV | TEMPERATURE CONTROL VALVE | 11 | THERMOWELL (SUCT. TEMP.) |
| P | PUMP | TE | TEMPERATURE ELEMENT | 12 | MAIN OIL INJECTION |
| PAH | HIGH PRESSURE ALARM | TI | TEMPERATURE INDICATOR | 13 | SUCTION PRESSURE |
| PAHH | HIGH PRESSURE SHUTDOWN | TS | TEMPERATURE SWITCH | 14 | SEAL WEEPAGE |
| PAL | LOW PRESSURE ALARM | TSH | TEMP. SWITCH HIGH ALARM | 15 | ELECTRICAL CONNECTION |
| PALL | LOW PRESSURE SHUTDOWN | TSSL | LIQUID INJECTION SHUTOFF | 16 | OIL PRESSURE |

Figure 21. Piping & Instrumentation w/o Oil Pump, RXF 58 — 101.

| FIG. & INDEX | ITEM NUMBER | DESCRIPTION | QTY. | REV. | P & I REF. |
|--------------|-------------|--|------|------|------------|
| 21— | — | Piping & Instrumentation, RXF 58—101 | Ref. | — | |
| —1 | — | Oil Filter (See Figure 12) | 1 | | |
| —2 | 950A0292H01 | Valve, Angle, Needle, SC, 1/4" MPT x 1/4" FPT | 8 | | |
| —3 | 950A0195H01 | Valve, Temperature Control, Hansen, 1-1/2" SW | 1 | | TCV |
| | 950A0195H11 | Thermostat and Gasket Kit, Hansen | 1 | | |
| | 950A0195H03 | Valve, Temperature Control, FPE, 1-1/2" SW | 1 | | |
| | 950A0195H12 | Element, Lip Seal, & Housing Seal Kit, FPE | 1 | | |
| —4 | 950A0075H06 | Strainer, Y-type, 2" Flanged | 1 | | |
| | 950A0075H26 | Screen, Strainer, 2" | 1 | | |
| | 950A0075H46 | Gasket, Strainer, 2" | 1 | | |
| | 950A0075H08 | Strainer, Y-type, 3" Flanged | 1 | | |
| | 950A0075H28 | Screen, Strainer, 3" | 1 | | |
| | 950A0075H48 | Gasket, Strainer, 3" | 1 | | |
| —5 | 950A0233H04 | Valve, Angle, Seal Cap, 1-1/4", Danfoss | 1 | | |
| | 950A0233H05 | Valve, Angle, Seal Cap, 1-1/2", Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1-1/4 & 1-1/2" | 1 | | |
| | 950A0232H42 | Spare Parts Kit, Cone, 1-1/4 & 1-1/2" | 1 | | |
| | 950A0232H32 | Spare Parts Kit, Packing Gland, 1-1/4 & 1-1/2" | 1 | | |
| | 950A0233H52 | Spare Parts Kit, Cap & Bonnet, 1-1/4 & 1-1/2" | 1 | | |
| | 950A0233H62 | Spare Parts Kit, Seal Cap & Gasket, 1-1/4 & 1-1/2" | 1 | | |
| —6 | 913A0092G01 | Heater, Oil, 500W, 120VAC, w/DIN | 1 | | HTR |
| | 913A0092G02 | Heater, Oil, 1000W, 120VAC, w/DIN | 1 | | HTR |
| | 913A0092G03 | Heater, Oil, 500W, 240VAC, w/DIN | 1 | | HTR |
| | 913A0092G04 | Heater, Oil, 1000W, 240VAC, w/DIN | 1 | | HTR |
| —7 | 950A0233H03 | Valve, Angle, SW, SC, 1", Danfoss | 1 | | |
| | 950A0232H22 | Spare Parts Kit, Complete, 1" | 1 | | |
| | 950A0232H42 | Spare Parts Kit, Cone, 1" | 1 | | |
| | 950A0232H32 | Spare Parts Kit, Packing Gland, 1" | 1 | | |
| | 950A0233H52 | Spare Parts Kit, Cap & Bonnet, 1" | 1 | | |
| | 950A0233H62 | Spare Parts Kit, Seal Cap & Gasket, 1" | 1 | | |
| —8 | — | Valve, Discharge Stop/Check (See Figure 17) | 1 | | |
| —9 | 950A0019H01 | Strainer, 1/2" FPT | 1 | | STR |
| | 950A0019H02 | Gasket, Flange | 1 | | |
| | 950A0019H03 | Gasket, Screen | 1 | | |
| | 950A0019H04 | Kit, Screen w/Gasket | 1 | | |
| —10 | 950A0241H09 | Valve, WIL, Angle, SC, 4", Danfoss (See Fig. 17) | 1 | | |
| | 950A0241H10 | Valve, WIL, Angle, SC, 5", Danfoss (See Fig. 17) | 1 | | |
| —11 | 956A0051H04 | Valve, Check, 5", ANSI Class 125 | 1 | | |
| —12 | 639A0151G01 | Assembly, Temperature Sensor | 4 | | TE |
| | 639A0151H01 | Sensor, Temperature, less Well | 4 | | |
| | 913A0098H01 | Well only | 4 | | |
| | 649A0890H01 | DIN Connector | 4 | | |
| | 649A0890H11 | DIN Gasket | 4 | | |
| | 913A0100H01 | Thermal Compound | A/R | | |
| —13 | 952A0051H10 | Valve, Safety Relief 813, 1/2" FPT in x 1" FPT out | 2 | | |
| | 952A0052H10 | Valve, Safety Relief 814, 3/4" FPT in x 1 1/4" FPT out | 2 | | |
| | 952A0053H09 | Valve, Safety Relief 815, 1" FPT in x 1 1/2" FPT out | 2 | | |
| | 952A0055H07 | Valve, Safety Relief 851, 1" MPT in x 2" MPT out | 2 | | |
| —14 | 955B0005H01 | Valve, Shutoff, Three-way, 1/2" | 1 | | |
| | 955B0005H02 | Valve, Shutoff, Three-way, 3/4" | 1 | | |
| | 955B0005H03 | Valve, Shutoff, Three-way, 1" | 1 | | |
| —15 | 954A0062H03 | Valve, Hand Expansion, 1" SW/FPT | 1 | | |
| | 954A0062H23 | Kit, Bonnet O-ring & Cap Gasket | 1 | | |
| | 954A0062H28 | Kit, Gaskets Complete* | 1 | | |
| | 954A0062H33 | Kit, Packing Gland, Gaskets, O-rings | 1 | | |
| | 954A0062H38 | Kit, Cap & Gasket | 1 | | |
| —16 | 956A0052H01 | Valve, Check, 20 PSI, 3/8 NPTF | 1 | | |
| | 956A0052H02 | Valve, Check, 45 PSI, 3/8 NPTF | 1 | | |
| | 956A0053H01 | Valve, Check, 20 PSI, 1/2 NPTF | 1 | | |
| | 956A0053H01 | Valve, Check, 45 PSI, 1/2 NPTF | 1 | | |
| —17 | 913A0146H01 | Transducer, Pressure, 0—200 PSIA | 2 | | PE |
| | 913A0146H02 | Transducer, Pressure, 0—500 PSIA | 2 | | PE |
| —18 | 950A0233H01 | Valve, Angle, SW, SC, 1/2" | 1 | | |
| | 950A0232H21 | Repair Kit, Complete, 1/2" | 1 | | |

* Includes Cone complete w/steel balls & allen screw, gaskets complete for packing gland, O-ring for housing/bonnet, gasket for cap, distance ring, & allen key.

| FRICK COMPRESSOR OILS | | | |
|-----------------------|-------------|-------------|-------------|
| Number | 5 Gallon | 55 Gallon | 330 Gallon |
| 2A | 111Q0550019 | 111Q0550020 | 333Q0001866 |
| 3 | 111Q0550001 | 111Q0550010 | 333Q0001861 |
| 4 | — | 111Q0550005 | — |
| 5 | 111Q0550008 | 111Q0550009 | — |
| 6 | 333Q0000940 | 333Q0000941 | — |
| 7 | 111Q0550024 | 111Q0550025 | — |
| 9 | 333Q0000850 | 333Q0000849 | 333Q0001862 |
| 9ST | 333Q0001905 | 333Q0001904 | — |
| 10 | 333Q0000740 | 333Q0000739 | — |
| 11 | 333Q0000852 | 333Q0000851 | 333Q0001863 |
| 11ST | 333Q0001907 | 333Q0001906 | — |
| 12 | 333Q0001141 | 333Q0001142 | — |
| 12B | 333Q0001883 | 333Q0001884 | — |
| 13 | 333Q0001253 | 333Q0001254 | — |
| 14 | 333Q0001144 | 333Q0001145 | — |
| 18 | — | 333Q0001892 | — |
| 19 | 333Q0001899 | 333Q0001900 | — |
| 20 | 333Q0001902 | 333Q0001903 | — |
| NG 1 | — | 333Q0001850 | — |
| NG 2 | — | 333Q0001851 | — |
| NG 3 | — | 333Q0001852 | — |

Oil Analysis Kit - 333Q0001853
Tube of Motor Grease - 333Q0001860

| FRICK BLUE PAINT | |
|------------------|---------------|
| Size Each | Item Number |
| 1 PT. | 993A0001H01* |
| 1 GAL. | 333Q0000404 |
| 2 GAL. | 333Q0000724** |

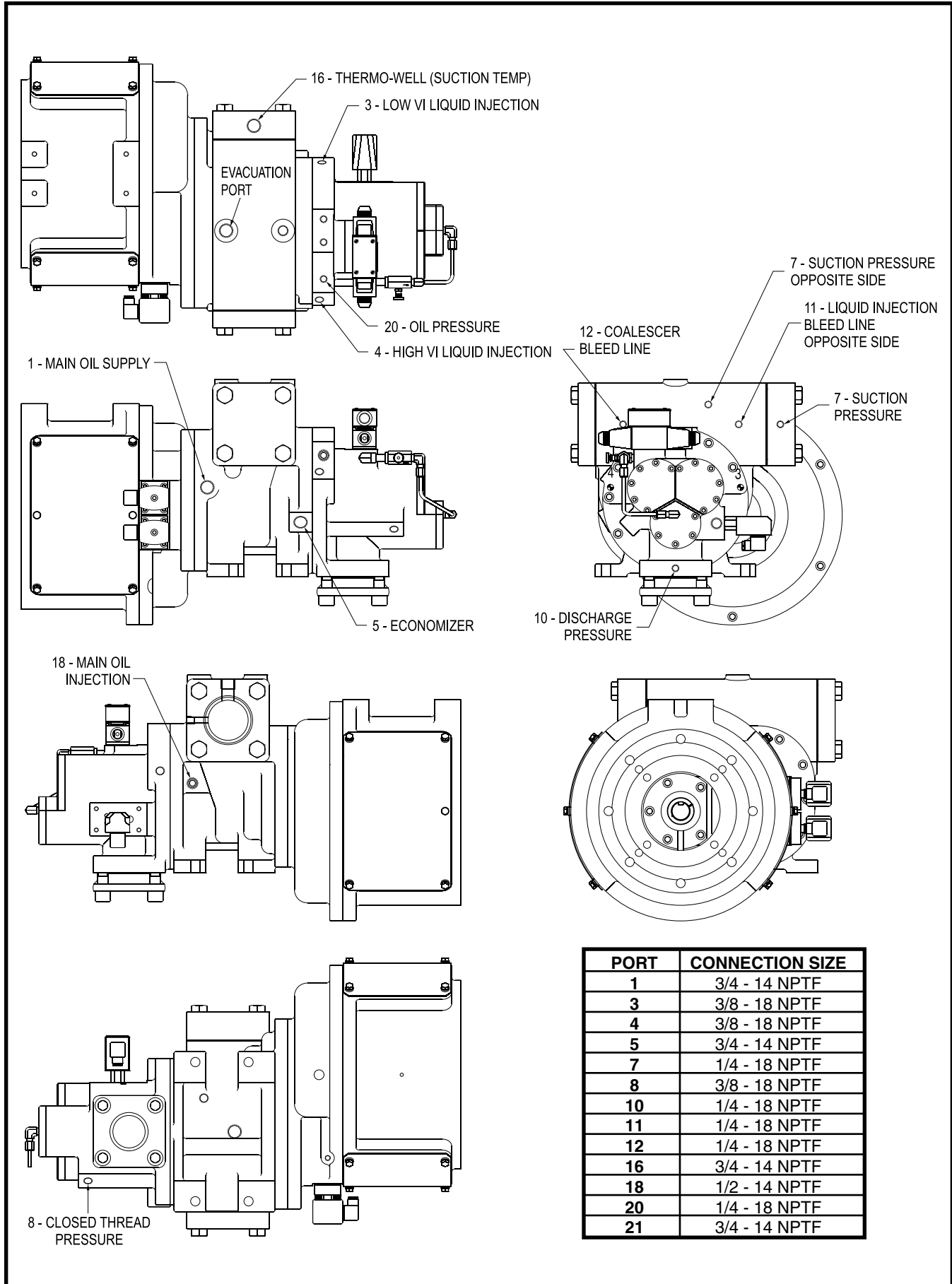
* Spray Can

** Matte finish epoxy paint. One gallon each of resin and cure which require mixing.

| FRICK FLANGE GASKETS | | | |
|----------------------|-------------|---------|----------|
| GASKET NO. | FLANGE SIZE | ID | OD |
| 959A0057H01 | 1/4 | 29/32 | 1-11/32 |
| 959A0057H02 | 3/8 & 1/2 | 1-9/32 | 1-23/32 |
| 959A0057H03 | 3/4 & 1 | 1-21/32 | 2-3/32 |
| 959A0057H04 | 1-1/4 | 1-27/32 | 2-9/32 |
| 959A0057H05 | 1-1/2 | 2-1/8 | 2-3/4 |
| 959A0057H06 | 2-1/2 | 3 | 3-3/4 |
| 959A0057H07 | 2 | 2-1/2 | 3-1/4 |
| 959A0057H08 | 3-1/2 | 4-1/8 | 4-7/8 |
| 959A0057H09 | 4 | 4-3/4 | 5-1/2 |
| 959A0057H10 | 5 | 6-1/4 | 7 |
| 959A0057H11 | 6 | 7-3/8 | 8-1/8 |
| 959A0057H12 | 8 | 9-9/16 | 10-1/2 |
| 959A0057H13 | 10 | 11-7/8 | 12-15/16 |
| 959A0057H14 | 12 | 13-1/4 | 14-1/4 |
| 959A0057H15 | 14 | 14-3/4 | 16-1/32 |
| 959A0057H16 | 3/4 | 1-5/16 | 1-13/16 |
| 959A0057H18 | 3 | 3-5/8 | 4-3/8 |

| ADAPTERS - STRAIGHT THREAD TO NPTF | | |
|------------------------------------|--------------|-------------------|
| Straight Thread Size | NPTF Size | Frick Part Number |
| 9/16-18 | 1/4-18 | 944A0246H01 |
| 3/4-16 | 1/4-18 | 944A0246H02 |
| 3/4-16 | 3/8-18 | 944A0246H03 |
| 3/4-16 | 1/2-14 | 944A0246H04 |
| 7/8-14 | 1/4-18 | 944A0246H05 |
| 7/8-14 | 3/8-18 | 944A0246H06 |
| 7/8-14 | 1/2-14 | 944A0246H07 |
| 7/8-14 | 3/4-14 | 944A0246H08 |
| 1 1/16-12 | 1/2-14 | 944A0246H09 |
| 1 1/16-12 | 3/4-14 | 944A0246H10 |
| 1 3/16-12 | 1/2-14 | 944A0246H11 |
| 1 3/16-12 | 3/4-14 | 944A0246H12 |
| 1 5/16-12 | 1/2-14 | 944A0246H13 |
| 1 5/16-12 | 3/4-14 | 944A0246H14 |
| 1 5/16-12 | 1-11 1/2 | 944A0246H15 |
| 1 5/8-12 | 1-11 1/2 | 944A0246H16 |
| 1 5/8-12 | 1 1/4-11 1/2 | 944A0246H17 |
| 1 7/8-12 | 1-11 1/2 | 944A0246H18 |
| 1 7/8-12 | 1 1/2-11 1/2 | 944A0246H19 |
| 7/16-20 | 1/4-18 | 944A0246H20 |

| STOP VALVE COMPLETE REPAIR KIT | | | | |
|--------------------------------|-------|----------|------------|-------------|
| HANSEN | TYPE | CONN. | SIZE(Inch) | REPAIR KIT |
| 950A0233H01 | ANGLE | SW - SC | 1/2 | 950A0232H21 |
| 950A0233H02 | ANGLE | SW - SC | 3/4 | 950A0232H21 |
| 950A0233H03 | ANGLE | SW - SC | 1 | 950A0232H22 |
| 950A0233H04 | ANGLE | SW - SC | 1-1/4 | 950A0232H22 |
| 950A0233H05 | ANGLE | SW - SC | 1-1/2 | 950A0232H22 |
| 950A0237H01 | ANGLE | THD - SC | 1/2 | 950A0232H21 |
| 950A0237H02 | ANGLE | THD - SC | 3/4 | 950A0232H21 |
| 950A0237H03 | ANGLE | THD - SC | 1 | 950A0232H22 |
| 950A0240H07 | ANGLE | BW - HW | 2-1/2 | 950A0240H24 |
| 950A0240H08 | ANGLE | BW - HW | 3 | 950A0240H25 |
| 950A0240H09 | ANGLE | BW - HW | 4 | 950A0240H26 |
| 950A0240H10 | ANGLE | BW - HW | 5 | 950A0240H27 |
| 950A0241H07 | ANGLE | BW - SC | 2-1/2 | 950A0240H24 |
| 950A0241H08 | ANGLE | BW - SC | 3 | 950A0240H25 |
| 950A0241H09 | ANGLE | BW - SC | 4 | 950A0240H26 |
| 950A0241H10 | ANGLE | BW - SC | 5 | 950A0240H27 |
| 950A0245H01 | GLOBE | SW - SC | 1/2 | 950A0232H21 |
| 950A0245H02 | GLOBE | SW - SC | 3/4 | 950A0232H21 |
| 950A0245H03 | GLOBE | SW - SC | 1 | 950A0232H22 |
| 950A0249H01 | GLOBE | THD - SC | 1/2 | 950A0232H21 |
| 950A0249H02 | GLOBE | THD - SC | 3/4 | 950A0232H21 |
| 950A0319H01 | ANGLE | SW - SC | 3/4 | 950A0232H21 |



| PORT | CONNECTION SIZE |
|------|-----------------|
| 1 | 3/4 - 14 NPTF |
| 3 | 3/8 - 18 NPTF |
| 4 | 3/8 - 18 NPTF |
| 5 | 3/4 - 14 NPTF |
| 7 | 1/4 - 18 NPTF |
| 8 | 3/8 - 18 NPTF |
| 10 | 1/4 - 18 NPTF |
| 11 | 1/4 - 18 NPTF |
| 12 | 1/4 - 18 NPTF |
| 16 | 3/4 - 14 NPTF |
| 18 | 1/2 - 14 NPTF |
| 20 | 1/4 - 18 NPTF |
| 21 | 3/4 - 14 NPTF |

Figure 22. RXF 12—19, XJF 95 Port Locations.

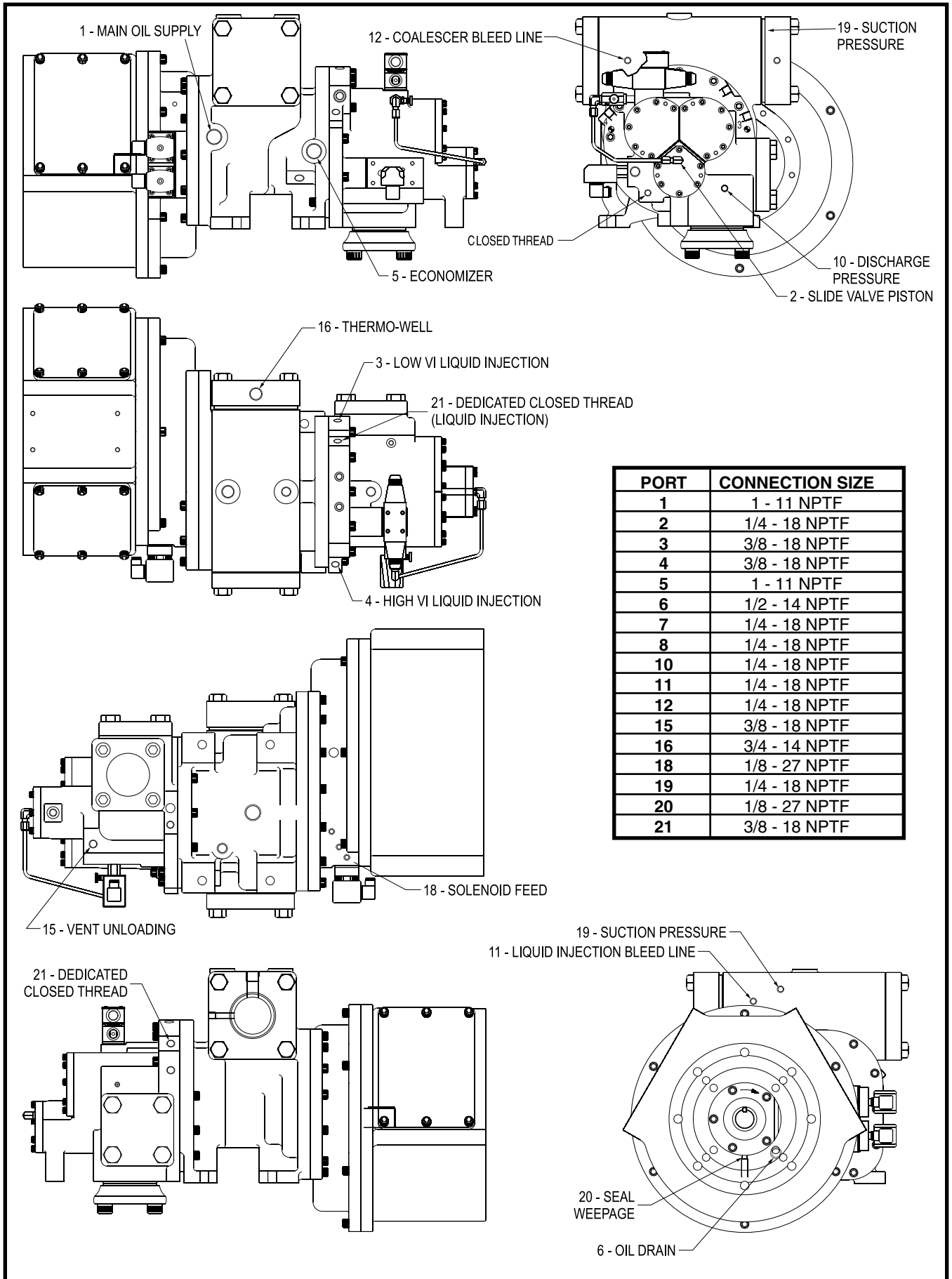


Figure 23. RXF 24—50, XJF 120 Port Locations.

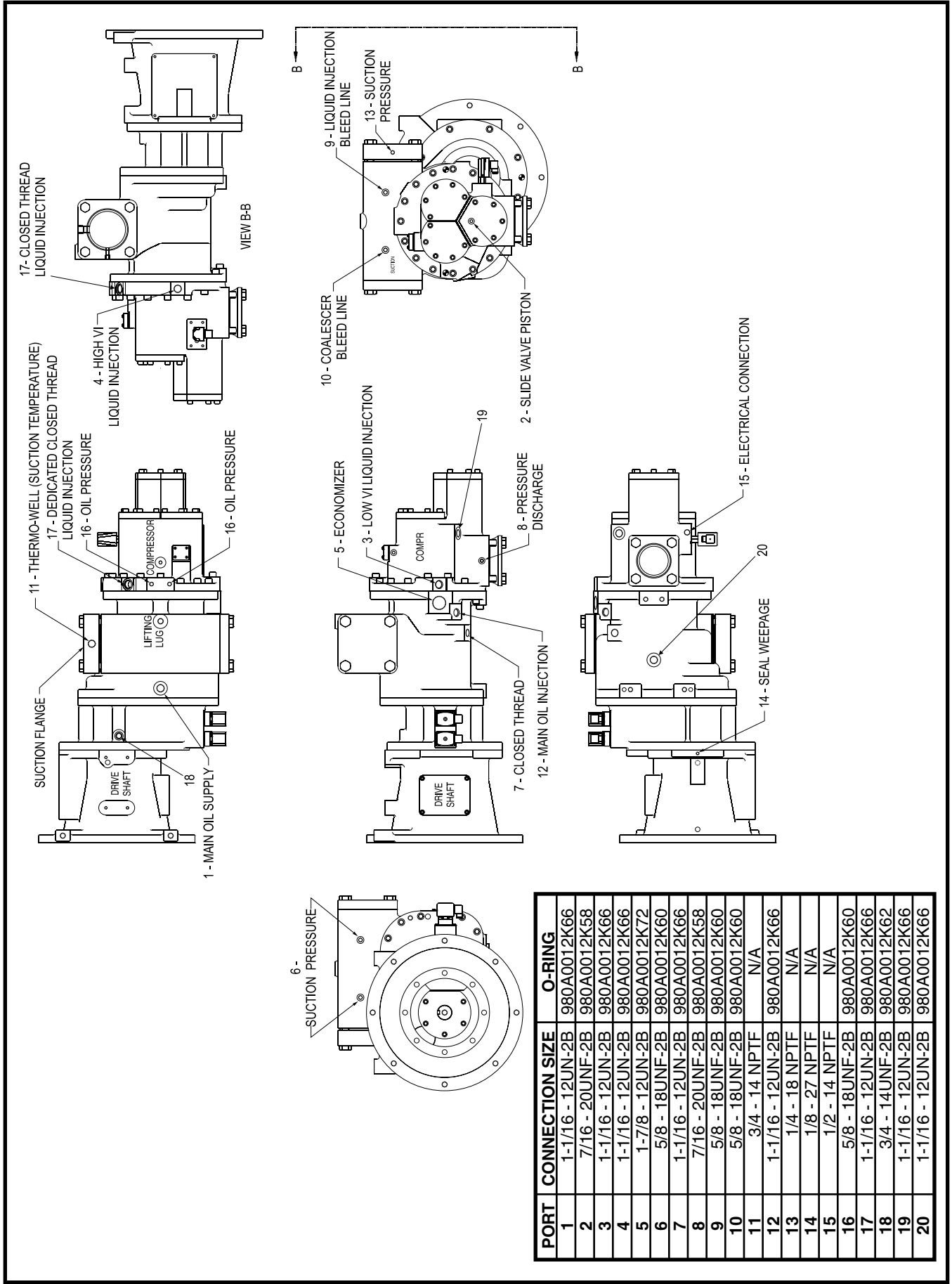


Figure 24. RXF 58—101, XJF 151 Port Locations & O-rings.

| MISCELLANEOUS TUBING AND CONNECTORS | |
|--|--|
| 111Q0350059 | Connection, 1/2 ODF x 3/8" MPT |
| 111Q0350715 | Connection, 1/2 ODF x 1/2" MPT |
| 111Q0350956 | Connection, 1/2 ODF x 3/4" MPT |
| 111Q0350958 | Elbow, 3/4 ODT x 3/4" MPT |
| 111Q0350970 | Connection, Steel, 3/4 ODF x 3/4" MPT |
| 111Q0350990 | Connection, 1" ODF x 1" MPT |
| 111Q0351015 | Connection, Steel, 3/4 ODF x 1" MPT |
| 111Q0351034 | Connection, Steel, 3/4 ODF x 1/2" MPT |
| 111Q0351098 | Connection, 1" ODT x 1" FPT |
| 111Q0880123 | Tubing, Steel, 1/2 x .035" wall |
| 111Q0880127 | Tubing, Steel, 3/4 x .049" wall |
| 111Q0880337 | Tubing, Stainless Steel, 3/8 x .035" wall |
| 111Q0880339 | Tubing, Steel, 1 x .049" wall |
| 111Q0880452 | Tubing, Stainless Steel, 1/4 x .035" wall |
| 333Q0000012 | Connection, 3/4 ODT x 3/4" FPT |
| 333Q0000467 | Connection, Bulkhead, 1/4 ODT x 1/4" MPT |
| 944A0113H01 | Elbow, Stainless Steel, 1/4 ODT x 1/8" MPT |
| 944A0113H02 | Elbow, Stainless Steel, 1/4 ODT x 1/4" MPT |
| 944A0113H03 | Elbow, Stainless Steel, 3/8 ODT x 1/4" MPT |
| 944A0113H05 | Connection, 1/2 ODF x 3/8" MPT |
| 944A0116H02 | Connection, Stainless Steel, 1/4 ODT x 1/4" MPT |
| 944A0116H05 | Connection, Stainless Steel, 3/8 ODT x 1/4" MPT |
| 944A0116H06 | Connection, Stainless Steel, 3/8 ODT x 1/8" MPT |
| 944A0116H07 | Connection, Stainless Steel, 3/8 ODT x 3/8" MPT |
| 944A0117H01 | Connection, 1/4 OD x 1/8" FPT |
| 944A0118H02 | Union, Stainless Steel, 3/8" ODT |
| 944A0119H02 | Tee Union, Stainless Steel, 3/8" Tube |
| 944A0121H03 | Tee, Female, Branch, Stainless Steel, 3/8 x 1/4 FPT x 3/8" |
| 944A0122H02 | Tee, Stainless Steel, 1/4 x 1/4" MPT |
| 944A0197H02 | Tee, Male Run, 1/4 MPT x 1/4" FPT |
| 944A0197H03 | Tee, Male Run, 3/8 MPT x 3/8" FPT |
| 944A0211H02 | Elbow, Street, 1/4" |
| 944A0235H12 | Connector, Male, 1" ODT x 1-1/16-12 SAE (O-ring 980A0012K66) |
| 944A0246H01 | Adapter, 9/16-18 SAE x 1/4 NPTF (O-ring 980A0012K60) |
| 944A0248H02 | Elbow, 1/4" ODT x 7/16-20 SAE (O-ring 980A0012K58) |
| 944A0248H04 | Elbow, 3/8" ODT x 9/16-18 SAE (O-ring 980A0012K60) |
| 944A0288H08 | Elbow, 3/4" ODT x 1-1/16-12 SAE (O-ring 980A0012K66) |
| 944A0439H01 | Nipple, 1/4-18 x 1-1/2", SS |
| 944A0439H02 | Nipple, 1/4-18 x 2", SS |
| 944A0439H03 | Nipple, 1/4-18 x 3", SS |
| 944A0439H04 | Nipple, 3/8-18 x 2", SS |

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| 960A0068H11 | 9—1 | | | | |
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| 960A0090G02 | 9—1 | | | | |
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| 960A0090H01 | 9—1 | | | | |
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| 990A0087H02 | 7—1 | | | | |
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| 990A0087H04 | 7—1 | | | | |
| 990A0087H05 | 7—1 | | | | |
| 990A0087H06 | 7—1 | | | | |
| 990A0087H07 | 7—1 | | | | |
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